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17 September 1963

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CORONA J FLIGHT REPORT

PTV 1162 - SYSTEM J1 - 1001

Prepared by [REDACTED]

9/17/63
Date

Checked by [REDACTED]

9/17/63
Date

Approved by [REDACTED]

9/18/63
Date

Approved by [REDACTED]

9/18/63
Date

Requirements & Analysis

Declassified and Released by the N R O

In Accordance with E. O. 12958

on NOV 26 1997

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SUMMARY

Flight Test Vehicle 1162 was a SMOL orbital stage employing a SLV-2 booster. The primary payload aboard was JI, a dual recovery reconnaissance camera system, consisting of panoramic cameras 114 and 115 and stellar index cameras 116/15/14 and 116/16/16.

A four day camera operational mission followed by a five day on-orbit storage period and a second camera operational mission of three days was programmed.

Launch occurred at 5:30 P.M. PST on 24 August 1963. Ascent and injection into orbit appeared normal in all aspects. A comparison between the predicted and actual orbital parameters for the first mission is included as Table I.

TABLE I

ORBITAL PARAMETERS

<u>Parameter</u>	<u>Predicted</u>	<u>Actual</u>
Period (Minutes)	90.67	90.54
Apogee (N. M.)	235.6	236.91
Perigee (N. M.)	99.65	99.77
Eccentricity	0.0189	0.019
Inclination (Degrees)	75	75.03
Perigee Latitude	23.2	48.12

The first phase of the mission was completed on 28 August 1963 and a successful air-catch recovery was made of the first recovery system on orbit 65. The vehicle was discontinued on orbit 70 and the on-orbit

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The storage period appeared successful. Reactivation was commanded at the end of the fifth day of on-orbit storage (orbit 149). However, the second phase of the mission was unsuccessful due to a failure in the 100 cycle single phase amplifier which precluded vehicle reestablishment and instrument operation.

The recovery of the second capsule was attempted on orbit 192 and was unsuccessful.

The payload system operation, as determined from telemetry and tracking data, is discussed in the following sections of this report.

INSTRUMENTATION AND COMMAND PERFORMANCE

A single two-ring commutator was used to modulate two telemetry channels, one for temperature data and the other for payload status monitors. On orbit 141 this commutator failed to run during the acquisition but started running during the acquisition at [redacted]. No further problems were experienced in the first mission.

During the second mission the two channels were clipped above the three volt signal level. This clipping was intermittent between orbits 149 and 160. The commutator failed completely on orbit 160. This clipping does not appear to be a mode of failure of a commutator, however, the commutator and transmitter are the only two items common to both telemetry channels in the data link.

All real time commands issued were verified and executed with the exception of command 11 issued on orbit 158. The commands were reportedly

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... were issued, however three were executed. No explanation is available for this anomaly.

No other instrumentation or commanding problems were evident.

CAMERA SETTINGS AND FILM TYPES

Panoramic Cameras:

	<u>Master</u>	<u>Slave</u>
Film Type	S0132	S0132
Slit Width	0.200 In.	0.200 In.
Filter Type	Wratten 21	Wratten 21

Horizon Optics:

	<u>Master</u>	<u>Slave</u>
Aperture	F6.8	F6.8
Exposure Time	1/100-Sec.	1/100-Sec.
Filter Type	Wratten 25	Wratten 25

Stellar Index Settings:

	<u>Stellar Index A</u>	<u>Stellar Index B</u>
Film Type	S0102	S0130
Aperture	Fl.9	Fl.5
Exposure Time	1/500-Sec.	1/500-Sec.
Filter Type	None	Wratten 21

* = Dependent on cycle portion of Master Camera

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PANORAMIC INSTRUMENT PERFORMANCE (A MISSION)

The dynamic performance appeared normal on all engineering passes monitored on telemetry. The cycle periods were within 1 percent of the preflight nominals at the bottom of the v/h ramp and within $\frac{1}{2}$ percent at the top of the ramp for the slave instrument. The master instrument ran approximately 1 percent slower at the bottom and $\frac{1}{2}$ percent slower at the top of the ramp than the slave instrument.

A lens stow experiment was conducted on orbit 11 over the [redacted] tracking station. The v/h programmer had not started at the time of the operation. The cycle period was 5 sec./cycle and both lenses stopped just beyond the home position but well within the safety zone.

Vehicle attitude data during the engineering operation on orbit 47 is included as Enclosures 1 and 2. No attitude perturbations are evident in these data. No instrument dynamic problems were evident in the data during the first mission.

PANORAMIC INSTRUMENT OPERATION (CUT AND WRAP)

The cut and wrap operation was performed without real-time telemetry coverage. The cassette rotation monitor and the payload status commutator were tape recorded and played back at the next telemetry acquisition.

The cycle counters indicated the master instrument completed four cycles and the slave instrument completed three cycles. The slave instrument cassette rotation monitor indicated correct cassette take-up during the complete operation. The master instrument cassette rotation monitor indicated

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the initial cassette rotation at arm was normal but that subsequent instrument cassette rotation was abnormal. Three possible causes are:

1. Hangup of film in the film path
2. Incorrect operation of the Cassette
3. Intermittent monitor switch

Several cut and wrap tests have been conducted and inspections have been made of a cassette and the cut and wrap sequence. As a result of these tests, the most probable failure mode appears to be an intermittent monitor which could have been caused by either a faulty switch or an incorrect switch adjustment. Enclosure 3 is the analog record of the telemetry playback showing the multiplexed waveform and the waveform of each cassette along with a waveform that was constructed using a ratio derived from the differences in speed of the two cassettes in completing the first rotation. Other test data has also been compared with the in-flight data all of which point toward an intermittent monitor.

All other cut and wrap switchover functions appeared normal.

PANORAMIC INSTRUMENT OPERATION (B MISSION)

As a result of the loss of 400 cycle power, the payload system was unable to operate during the second mission. However, the instrument system was commanded on in mono mode on orbit 151 and to stereo mode on orbit 157 then off on orbit 160. The on command caused the operate relays to latch and stay latched awaiting the instrument system to complete at least one cycle.

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This caused a power drain of approximately 6 amps by the system in the stereo mode. This excess power drain stopped during the acquisition at the [redacted] tracking station on orbit 168 indicating the instrument system had possibly cycled. This was impossible to verify due to the failure of the commutator. The cycle counters did indicate the slave instrument completed two cycles on orbit 159. It has been noted in test that the instrument system will creep without the 400 cycle power if the transistor in the output of the magnetic amplifier leaks.

No other instrument problems were evident in the limited data available.

STELLAR INDEX PERFORMANCE

The stellar index camera operation appeared normal for the engineering passes on orbits 9 and 25. However, a failure was apparent in the data for orbit 47. Data for this pass indicated the index shutter opening was out of synchronization. This condition has been attributed to an incorrect adjustment in the shutter wind clutch and has been duplicated in testing.

The platen up command caused the clock to be interrogated giving serial outputs on passes 9 and 25.

CLOCK PERFORMANCE

The clock performance appeared normal throughout the flight with the accuracy within the reading tolerance of the data. One anomaly did occur on an engineering pass. The clock serial output was only six bits long. This has also been noted in testing several times but apparently has no effect on the performance or accuracy of the clock system.

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THERMAL ENVIRONMENT

Thermal data were tape recorded throughout the active portions of the flight. Enclosures 6 thru 19 are plots of the thermal data which are representative of the indicated thermal environment. Enclosures 20 thru 26 show temp sensor locations. As evidenced by the enclosed plots, data were acquired in sufficient quantity, continuity, and repeatability to define an indicated thermal environment through first recovery. Data for the second active phase of the mission have been processed but not analyzed at this time.

Correlation between the various monitors established a high degree of consistency i.e. random errors in the calibration of various monitor circuits are small. As an example, refer to Enclosures 16 and 17 which are, respectively, plots of the fourth power time average barrel no. 2 skin temp sensors vs position in degrees and vs position along the barrel diameter between the points of maximum and minimum skin temperature. The curve of the first plot is characterized by symmetry on either side of the shadow line. The curve of the second plot is a nearly linear curve which has no inflection point. Both of these curve shapes are of the form that should be expected of the thermal gradient along the skin. Note that in both cases the data points fall almost exactly on the curves. This fact establishes a very low degree of random errors in the aft barrel skin temp monitor circuit. The establishment of negligible random errors, however does not establish the validity of the absolute values of the data although

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It does establish the validity of temperature differentials between the monitors. The validity of the absolute values indicated by the data can be established only through continuous engineering analysis of systematic errors in the instrumentation system coupled with analysis of data from repeated flights of essentially the same hardware/instrumentation system.

All data parameters were quantified using nominal circuit resistor values and the nominal manufacturing calibration curve for the type transducer used. Individual circuit calibrations were not performed. Three one point system checks were available for the instrument temperature sensors only and were incorporated into the final calibrations used for quantification of the flight data. Two system checks were performed by Boston prior to shipment of the instrument at a reported 70°F ambient temperature. The average indicated temperature for this system check was approximately 82°.

The AP acceptance test was performed in the J clean room at approximately 70°F ambient; the average indicated temperature was approximately 80°.

On the basis of these three one point system checks, the calibrations of all instrument temp sensors were normal shifted down 10°F. There were no valid one point checks available for the skin temp sensors; consequently, the nominal calibration curves without normal shift were used to quantify the flight data. Since no point checks were available for the clock temp sensors, the S/I temp sensors, or the supply cassette temperature sensors which had validity equal to those used to normal shift the instrument temperature sensor calibrations. However, during the post run, although ambient temperature varies along the skin of the payload, the supply cassette, stellar index and clock

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temperatures are expected to be consistent with other internal temperatures.

Pad run data indicated the supply cassette, clock and stellar index temperatures were approximately 10° R high with respect to the instrument temperature sensors using the normal shifted curves.

On this basis, the clock, stellar index and supply cassette temperatures were normal shifted down 10° F as were the instrument temp sensors. The lack of any valid system checks for the skin temperatures, which are a different type of transducer from the internal temperature sensors, establishes a possible system bias error between external and internal temperatures; however, the lack of such checks in no way proves that such system biases exist. It is felt that the calibrations used to quantify the data represent the most accurate curves that were available at the time of launch. As pointed out previously, the true validity of the absolute values of the data can be accurately established only through analysis of future J flights and continued analysis of the temperature instrumentation system.

An attempt was made to analyze the flight data and establish indicated empirical relationships which could be used for predicting thermal conditions once such relationships were confirmed by future J flights. Enclosure 19 presents a cross plot of the internal temperatures vs external temperatures along the barrel diameter across the points of minimum and maximum skin temperatures. The slope of this curve indicates that the internal temperature gradient is .3 of the skin thermal gradient. For J-1 there was an average skin temp gradient of approximately $17\frac{1}{4}^{\circ}$ F and an internal temperature gradient of approximately 53° F. This plot, if proven truly from flight data, can

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be used to predict internal temperatures based on predicted skin temperatures for the J configuration vehicle. At present, prediction of internal temperature is the result of two theoretical/math models, one used for predicting the skin temperature, and the other for predicting internal temperatures as a function of the results of the first prediction. Establishment of a high degree of validity of this empirical relationship could contribute to the theoretical predictions for the design of the thermal control system and result in more accurate thermal control.

Enclosures 27 and 28 are tabulations of real time temperatures obtained from telemetry data during the flight.

The J system has a variable mission life (up to 30 days) and could experience a broad range of orbital thermal environment (β). Preflight temperature predictions were confined to two extreme β conditions. Temperature predictions for intermediate β conditions or at β values beyond the bounds analyzed are assumed to be attainable by interpolation or extrapolation.

The two conditions analyzed are:

1. $\beta = 53^\circ$, $h = 150$ s.m., No. 1 and No. 2 SRV attached

2. $\beta = 0^\circ$, $h = 150$ s.m., No. 1 SRV removed

Enclosures 29 thru 36 are plots of predicted temperatures based on the above.

In the first condition average main plate temperatures are predicted to approximately 77°F and time-average fourth power skin temperatures (\bar{T}^4) were predicted to be 111°F . In the second condition corresponding predictions were approximately 68°F and 105°F respectively.

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The β range experienced during the J-1 mission was from 61° on day 1 to 43° on day 10. Therefore, to assess the accuracy of skin temperature predictions, it is necessary to consider the actual flight β . On this basis, day 1 skin temperatures are predicted to be, $\bar{T} = 118^{\circ}\text{F}$.

The \bar{T} of the aft barrel for orbit 8 was computed from flight test data to be 123.1°F . The exterior thermal mosaic used on J-1 indicated skin temperatures within 3°F of nominal predictions. Therefore, it appears that the empirical method (-30°F bias using nominal optical properties for exterior surfaces) resulted in very accurate skin temperature predictions.

Flight data from day 4 indicates average main plate temperatures to be approximately 97°F . It would appear that the 20° difference between flight test data and predictions is the result of poor agreement between the mathematical thermal model and the physical system. A possible cause would be stronger thermal coupling, than expected, between the camera subsystem and the skin. This explanation can be additionally supported by considering main plate cross gradients, in comparison with preflight predictions. However, another factor to be considered is the optical properties (K/C) of the drum. A simplified expression to describe the equilibrium temperature of the interior mass shows that the drum temperature (and its optical properties) has as much influence on the interior temperature as the skin temperatures. Before final conclusions can be stated regarding camera subsystem orbital temperatures, two anomalies must be further investigated; i.e. the supply cassette temperature indicated approximately 78°F and was predicted to be 78°F , and the real time read out data for orbit 151 indicated an average instrument temperature of approximately 78°F and was predicted to be 78°F .

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RECOVERY SYSTEM PERFORMANCE

First Recovery

A successful air catch recovery of the first recovery system was made on orbit 65 on 8/28/63. The recovery system retro events were not acquired on telemetry. The parachute deployment events appeared normal and within tolerance. The condition of the recovered capsule was satisfactory with damage limited to normal paint blistering.

Second Recovery

Second mission capsule recovery attempt was made on orbit 192 and was unsuccessful.

The capsule separated and was acquired on telemetry by the recovery force near Hawaii indicating successful separation of the fairing assembly and retro events. No parachute deployment events were monitored and the capsule apparently impacted intact. Enclosure 37 is a plot of the telemetry data acquired.

Analysis of the recovery aircraft reports and the telemetry data indicates the batteries were apparently weak at the time of recovery preventing the normal recovery events from occurring. This can be partially attributed to the length and thermal environment of the storage period (21 days) between battery activation and recovery. Enclosure 38 is a plot of the on orbit temperatures encountered by the cassette which approximates the battery temperature.

Enclosures 39, 40 and 41 indicate the one-hour loss and the allowable orbital

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life versus temperature for the battery used.

The excessively high cassette temperature experienced on the second mission is a result of the 600 cycle failure which caused the instrument system operate relays to remain in the latched position. This applies power to the cassette motors which are then in a stalled condition until the instrument system cycles. Under these conditions the cassette dissipates 14 watts in the mono mode and 28 watts in the stereo mode. This power dissipation caused the recovery system temperatures to rise.

ORBIT ANALYSIS

A profile of altitude over the area of interest as a function of time from launch is shown in Enclosure b2. The altitude was essentially as predicted, after allowance for the abnormally high 25° northward shift in the location of perigee.

The reduction in altitude as a result of period decay was also close to nominal, although as Enclosure b3 shows, the apparent rate of decay in period during the tumble mode was slightly greater than predicted so that the period at time of reactivation on rev. 119 was about 12 seconds less than the nominal value. There were no serious effects on orbit lifetime resulting from this greater decay since predictions at the end of the sixth day of tumbling showed an additional ten days of tumbling life remaining (equivalent to about thirty days of stable life).

At time of attempted reactivation on rev. 119 the period had decayed to a point where it was approximately eight-day synchronous condition (seven days equally-spaced) and hence the potential coverage in

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the $2\frac{1}{2}$ days programmed was limited, although not greatly less than the nominal condition which would have been approximately six or $6\frac{1}{2}$ -days synchronous. The orbit apparently would not have decayed to the one day synchronous condition until about the time of its demise.

Accurate data for predicting ground tracks during the unstable period were not available until $1\frac{1}{2}$ days after deactivation. These data are used for planning purposes in selecting the reactivation pass and selecting the best of the ten alternate programs for coverage. The delay was due to the limited tracking data available during the deactivated period. However, the errors in prediction resulting from the differences in decay between a stable and a tumbling vehicle do not become excessive (that is, outside the limits of the half the distance between the alternate programs) until about the third day after deactivation. Therefore, this delay caused no great difficulties and resulted in no change in the rough planning factors for selection of the reactivation pass and program, even though the plots for ground track showed marked changes between the stable and tumbling vehicle data.

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ATTITUDE DATA
VEHICLE 1162 MISSION 1001
ORBIT 47

HORIZON SENSOR PITCH ± 5 DEG.

INSTRUMENT ON
SYSTEM TIME 84428.5

INSTRUMENT OFF
SYSTEM TIME 84751.

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DEGREES

+5
0
-5

PITCH EURO OUTPUT ± 50.6 .

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ENCLOSURE NO 1

DEGREES

+5
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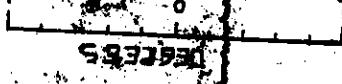
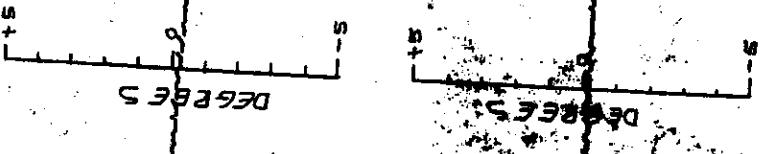
ATTITUDE DATA
VEHICLE 1162 MISSION 1001
ORBIT 47-[REDACTED]

HORIZON SENSOR ROLL ± 5 DEG

INSTRUMENT ON
SYSTEM TIME 84628

INSTRUMENT OFF
SYSTEM TIME 84751

ROLL GYRO OUTPUT ± 5 DEG.



ENCLOSURE NO 2

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WILLIAM FREDERICK STERN CO., NEW YORK.

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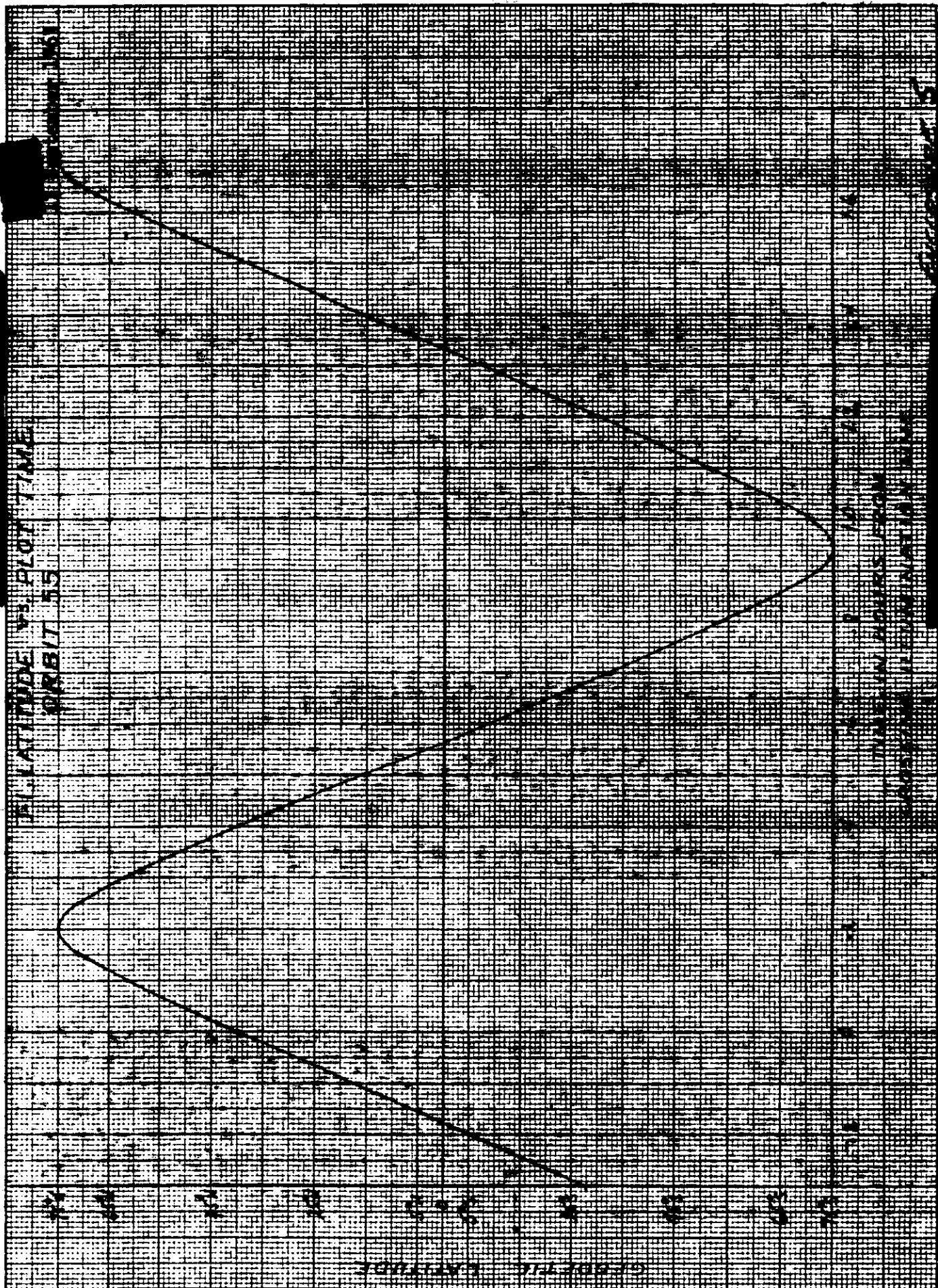
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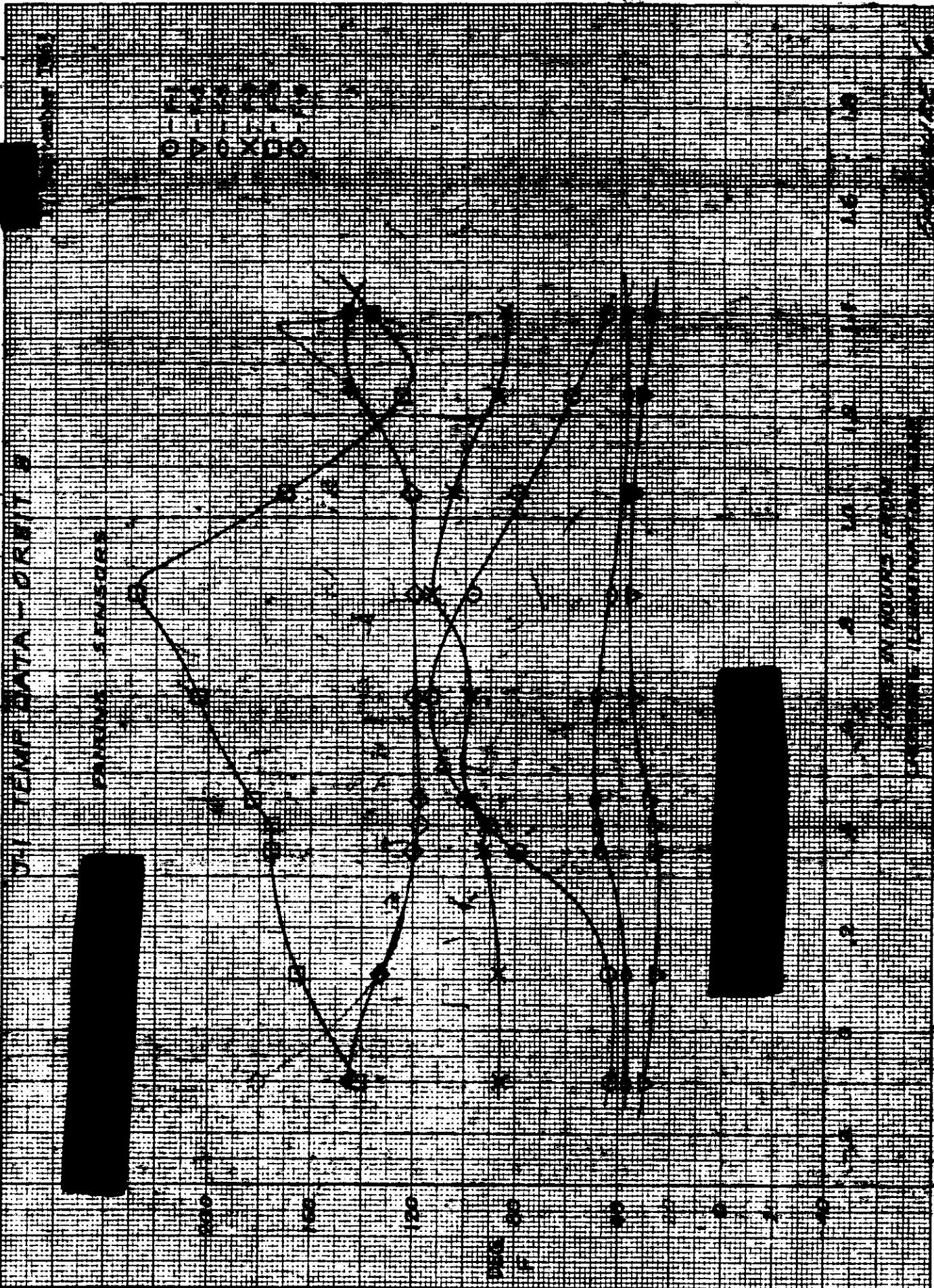
CONT

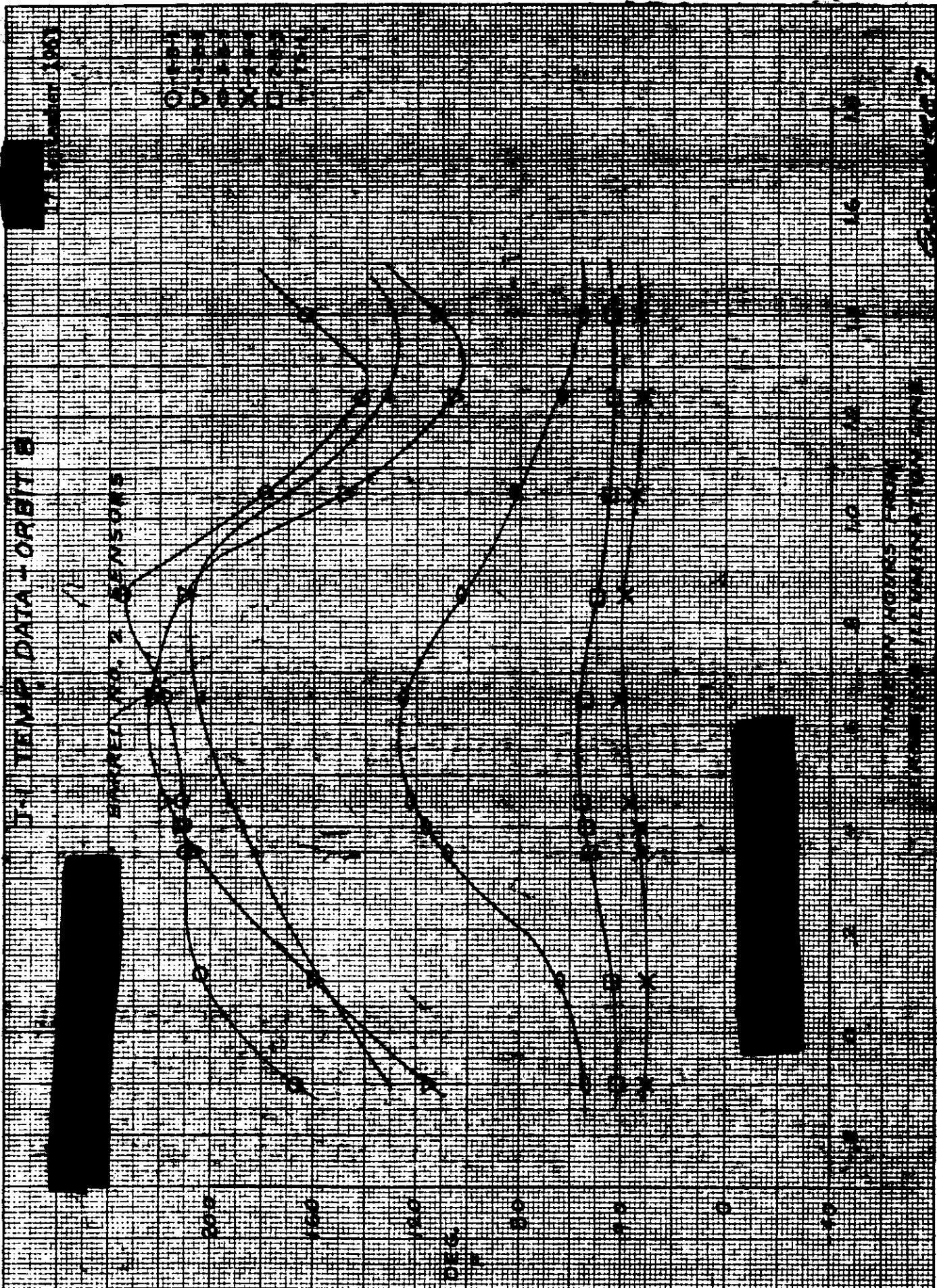


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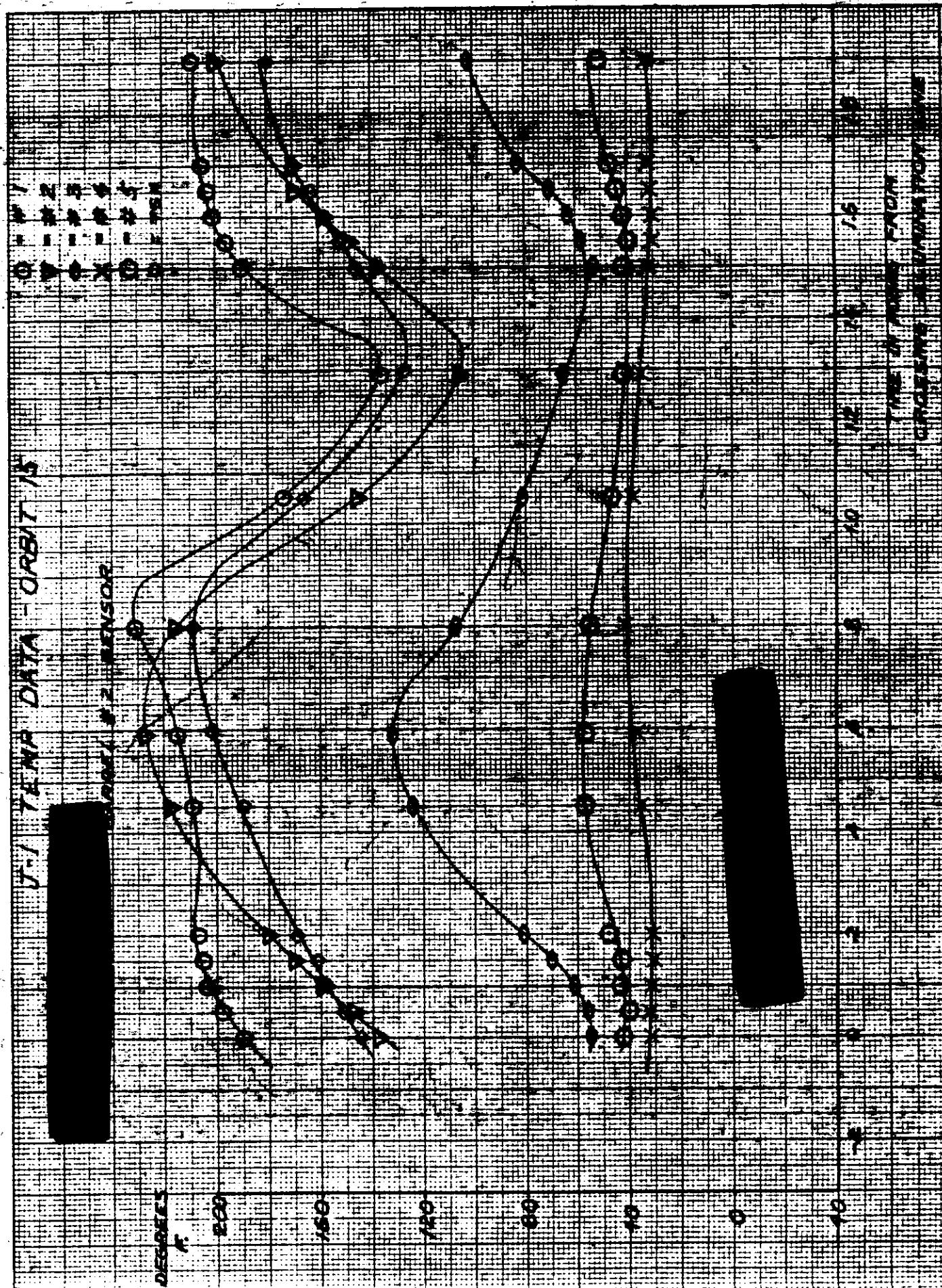
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NO. 2 REVERSE ENGINEERING SOURCE CODE

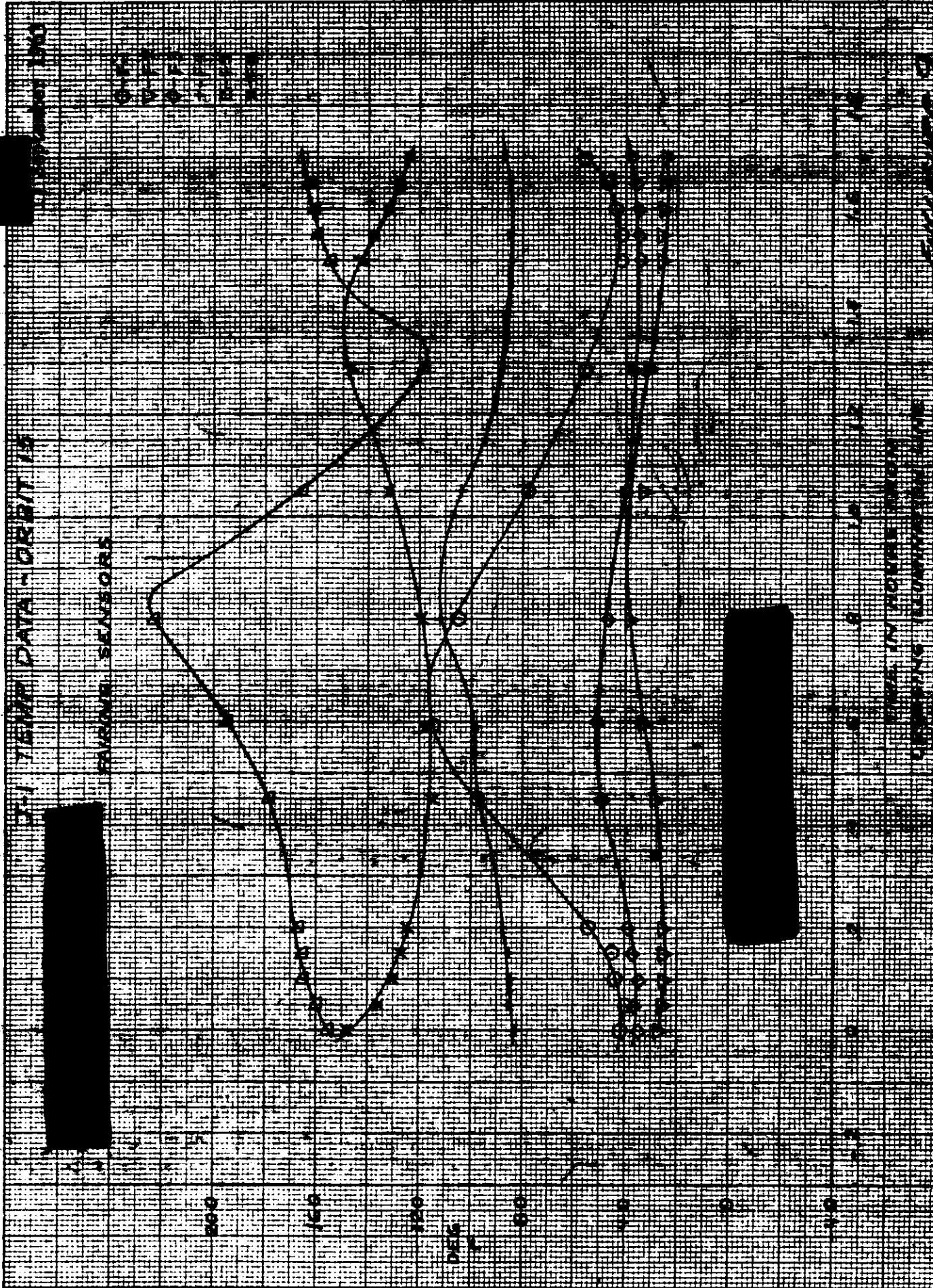
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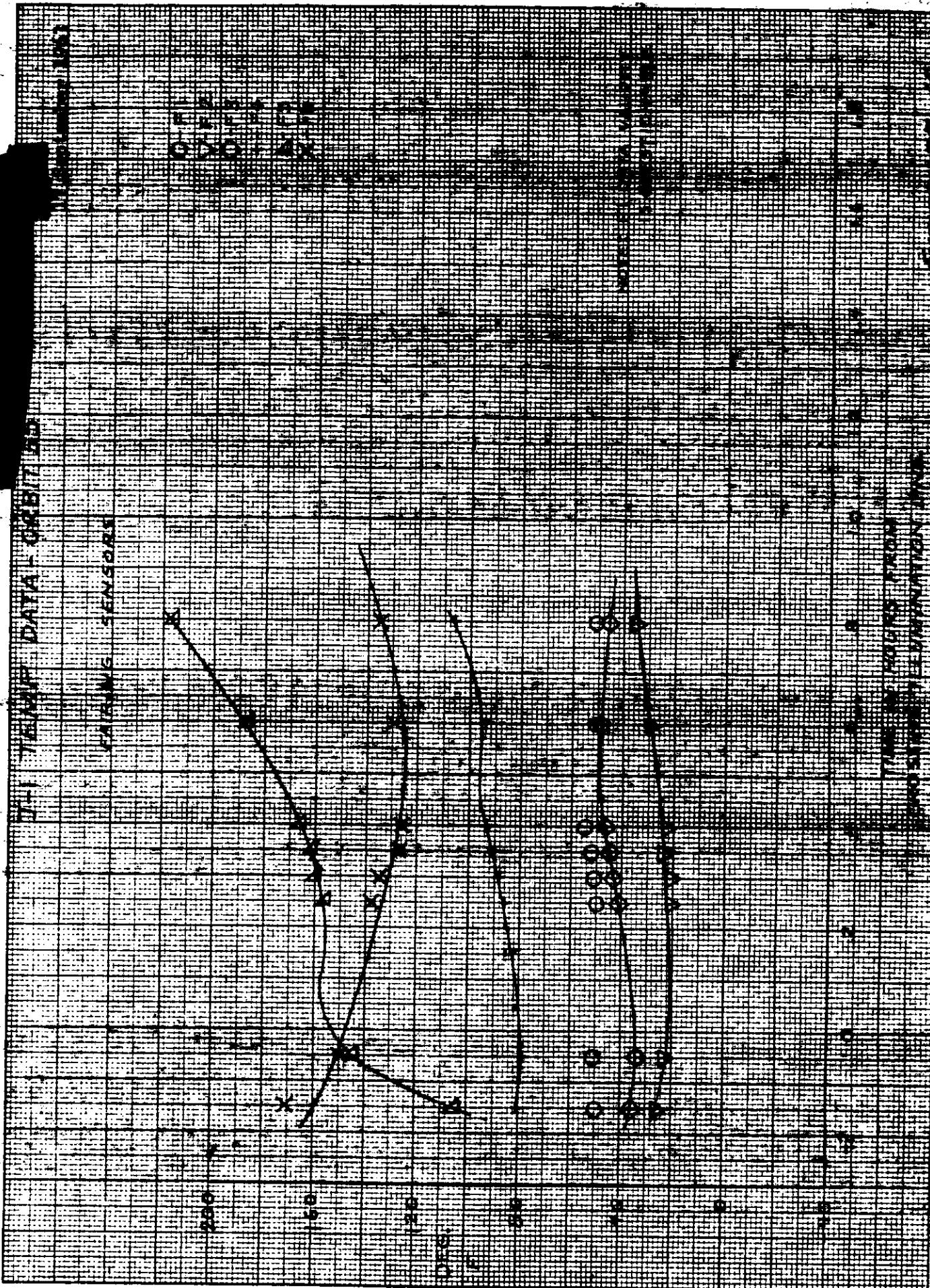
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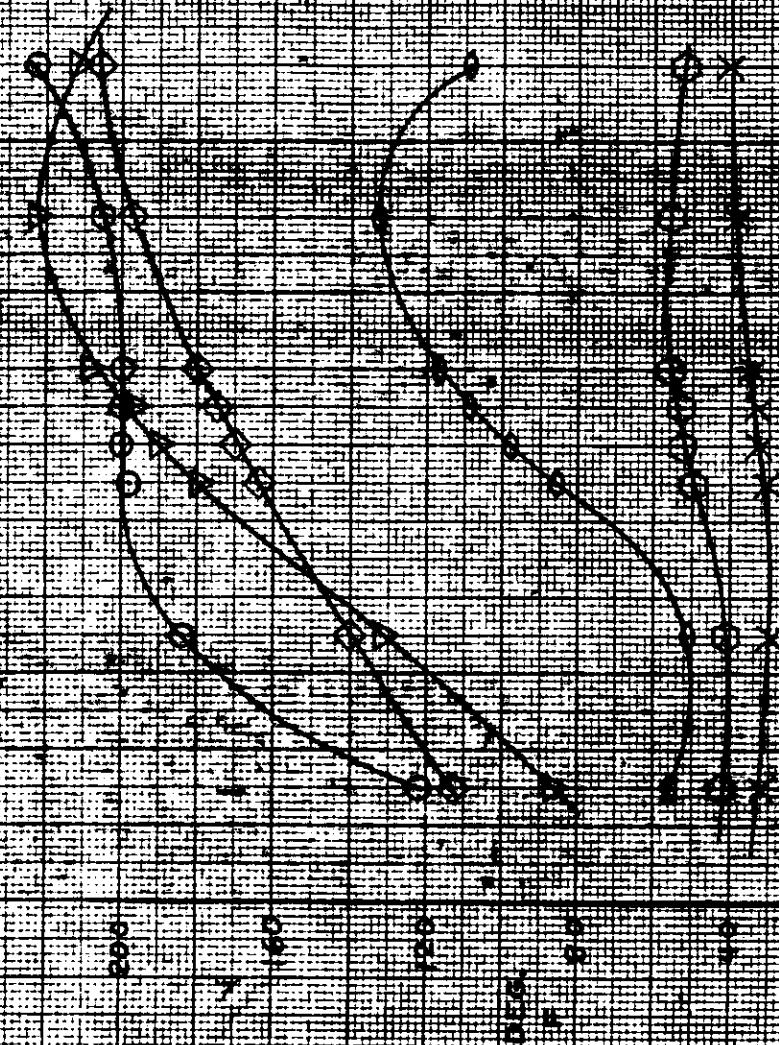
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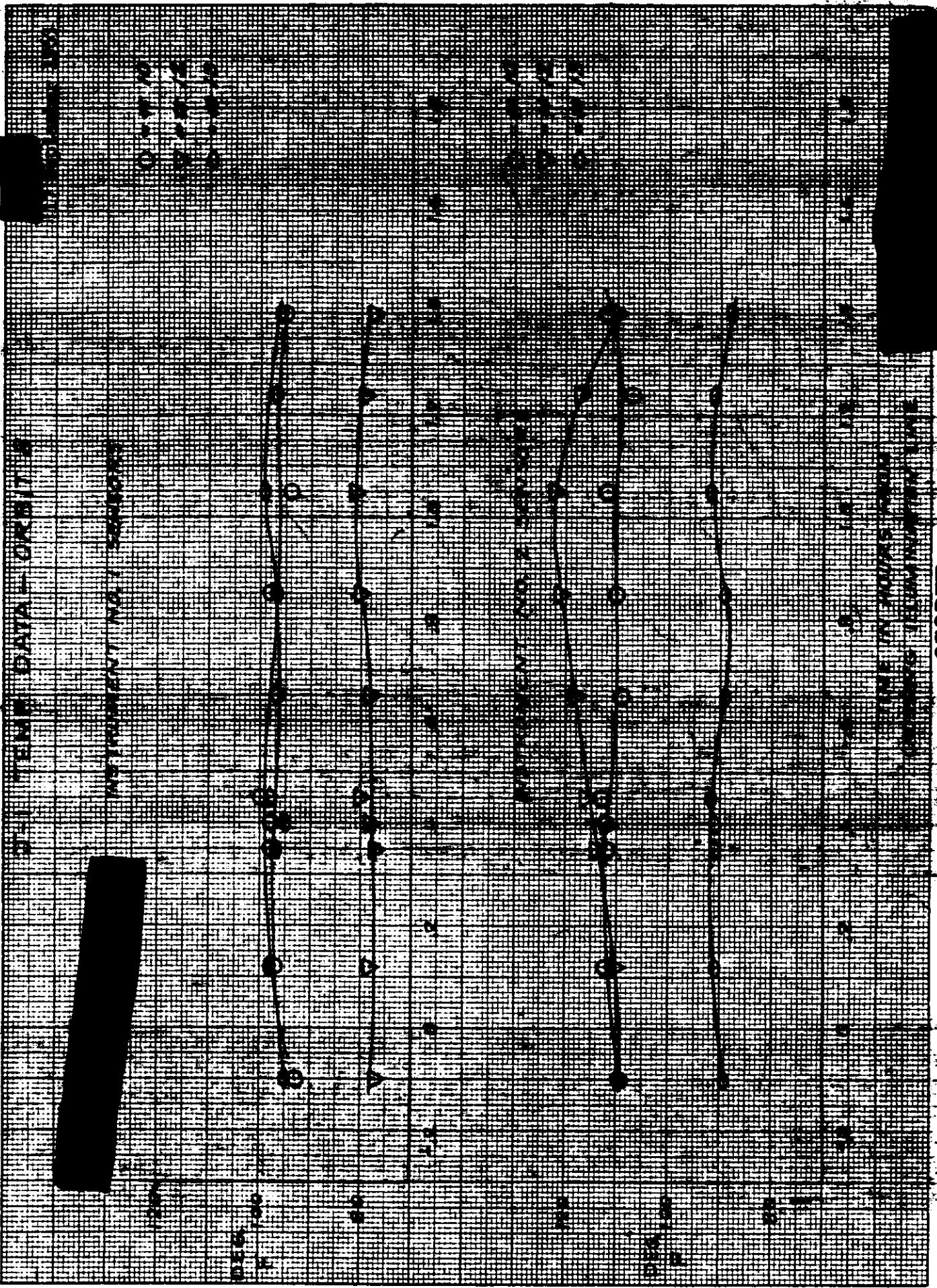
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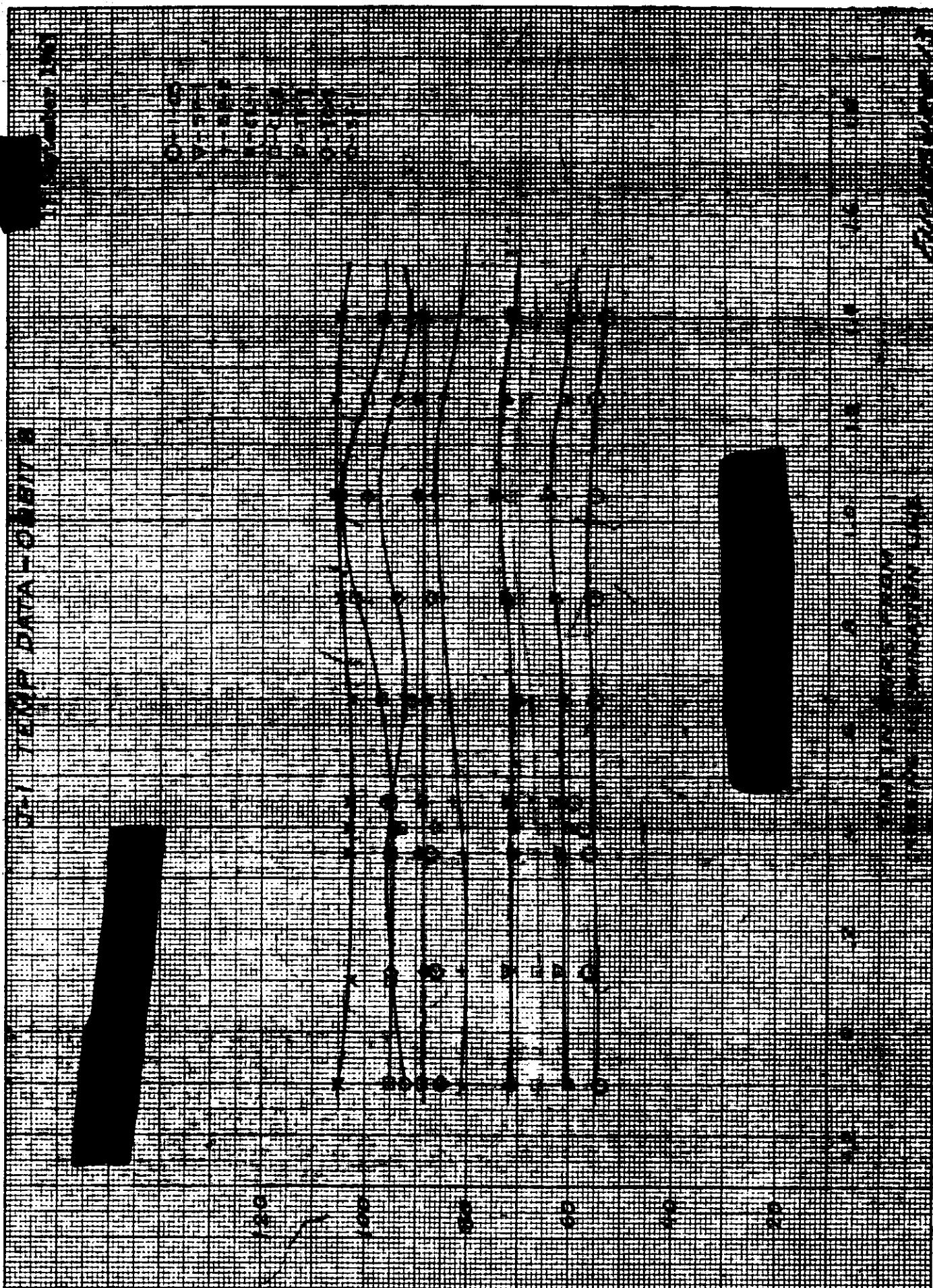
UFL TEMP DATA - ORB 1713
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Reach 102-2 Series 9



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SELECT

PRODUCT

K-E TOOLS INC., 1000 E. 100 S.
KUHNEL & CO., MADE IN U.S.A.

1000 E. 100 S.

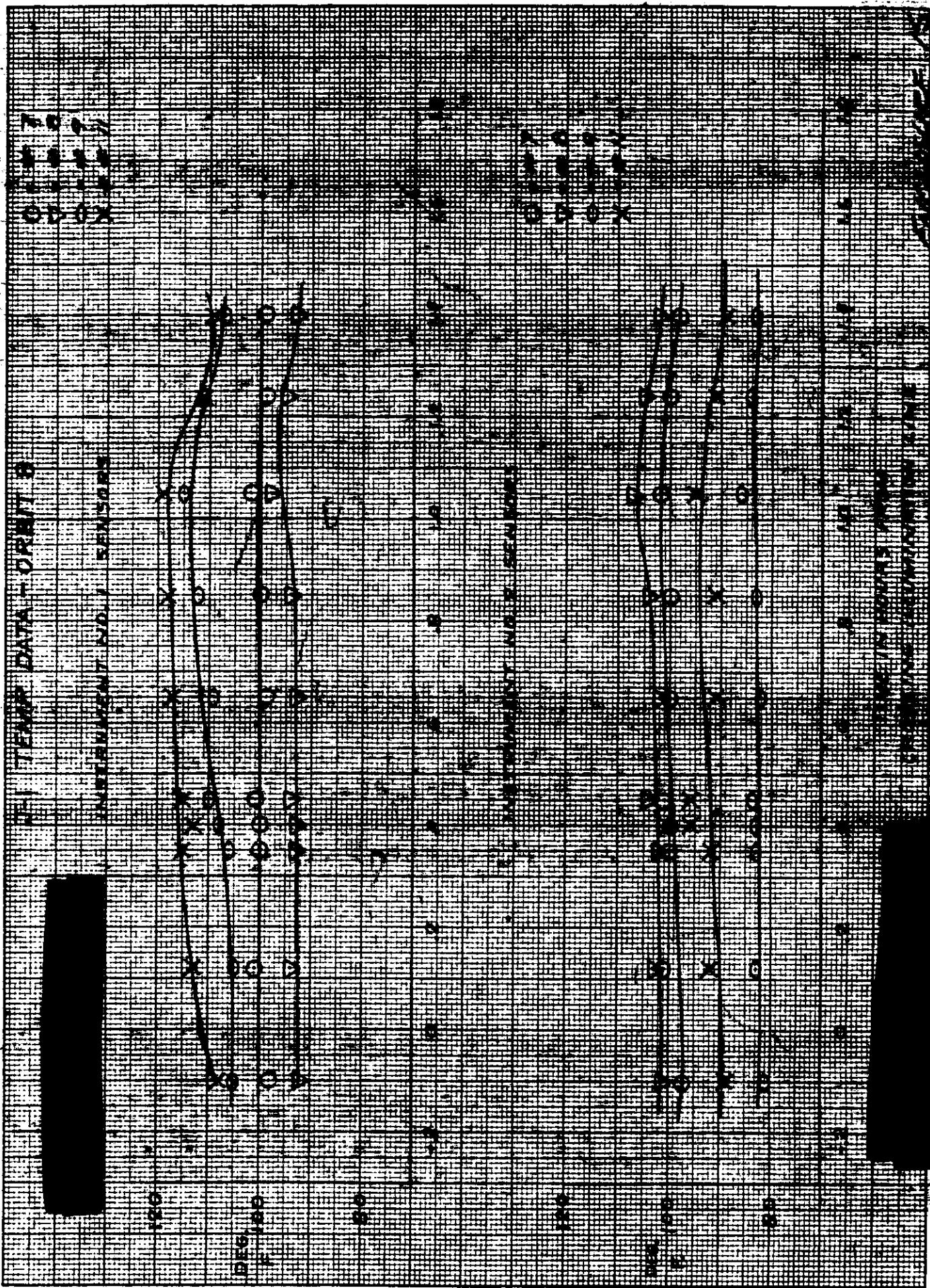
KUHNEL & CO.

1000

PRODUCT

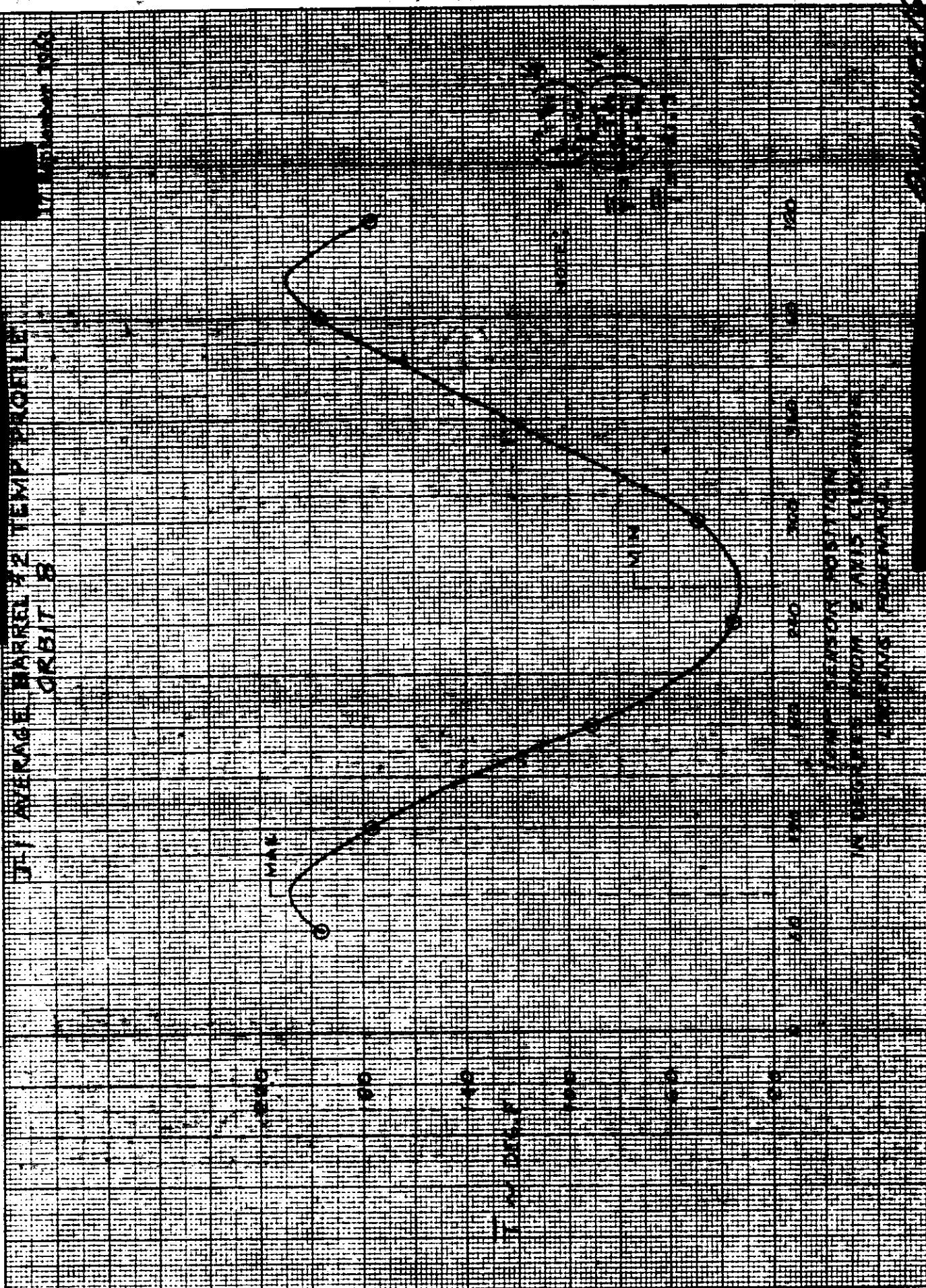
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DEPT. OF STATE NO. 2 TELEGRAMS
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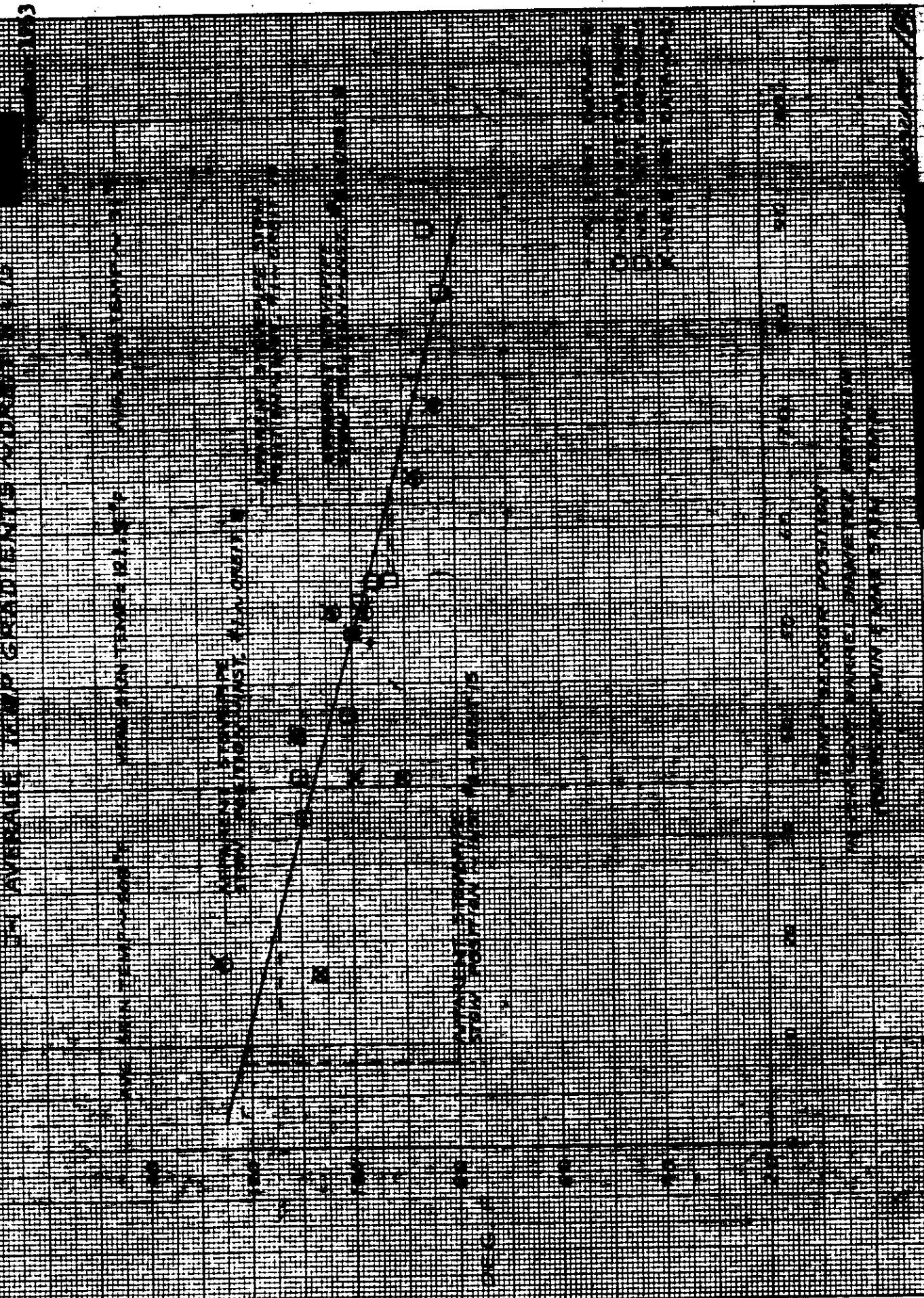
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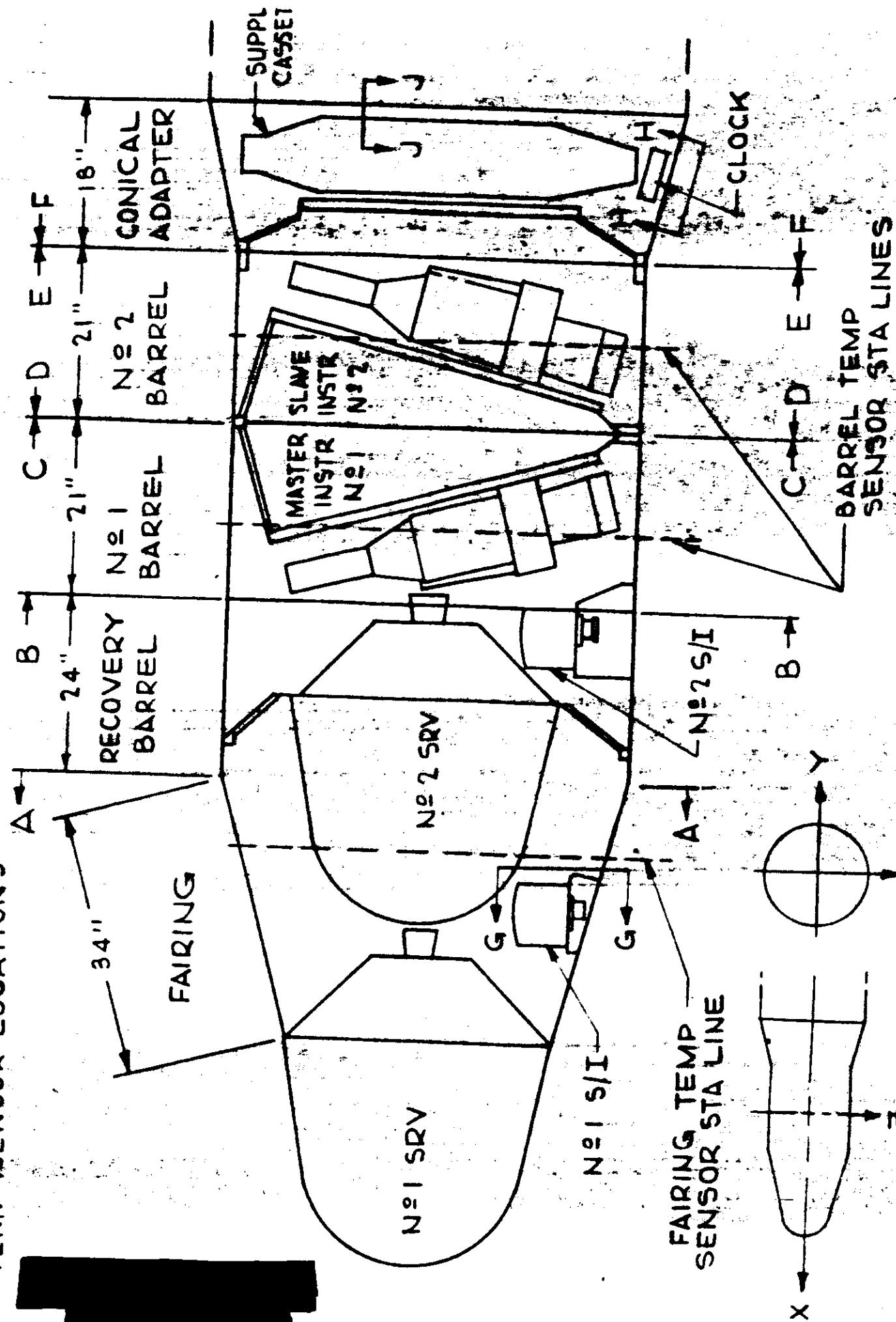
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UPFEL ENGINEERING CO., MANUFACTURERS,

17 September 1963

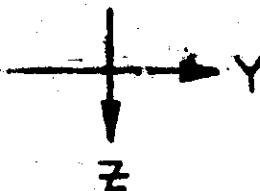
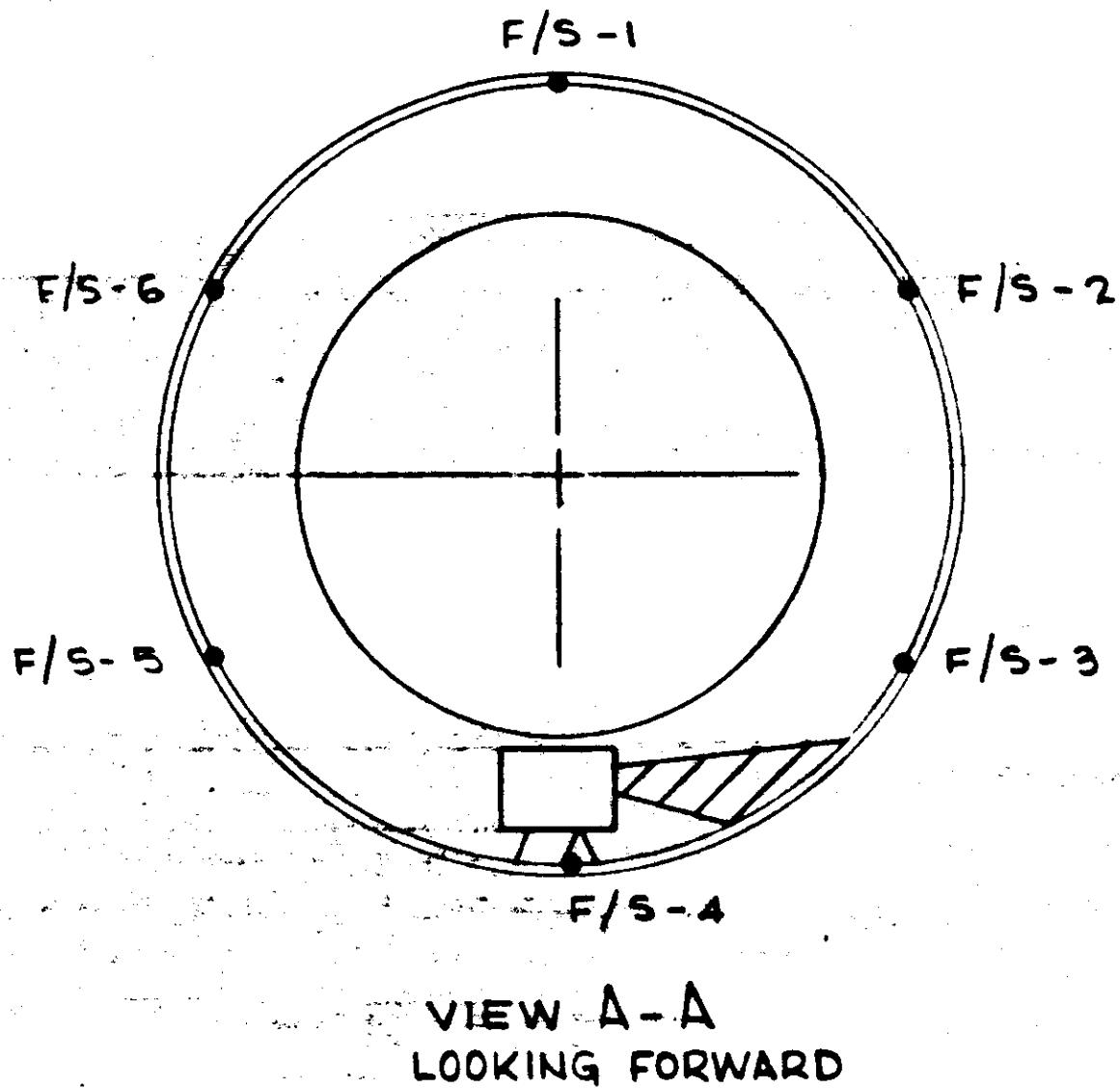
J INBOARD PROFILE TO SHOW APPROX TEMP SENSOR LOCATIONS



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FAIRING TEMP SENSORS



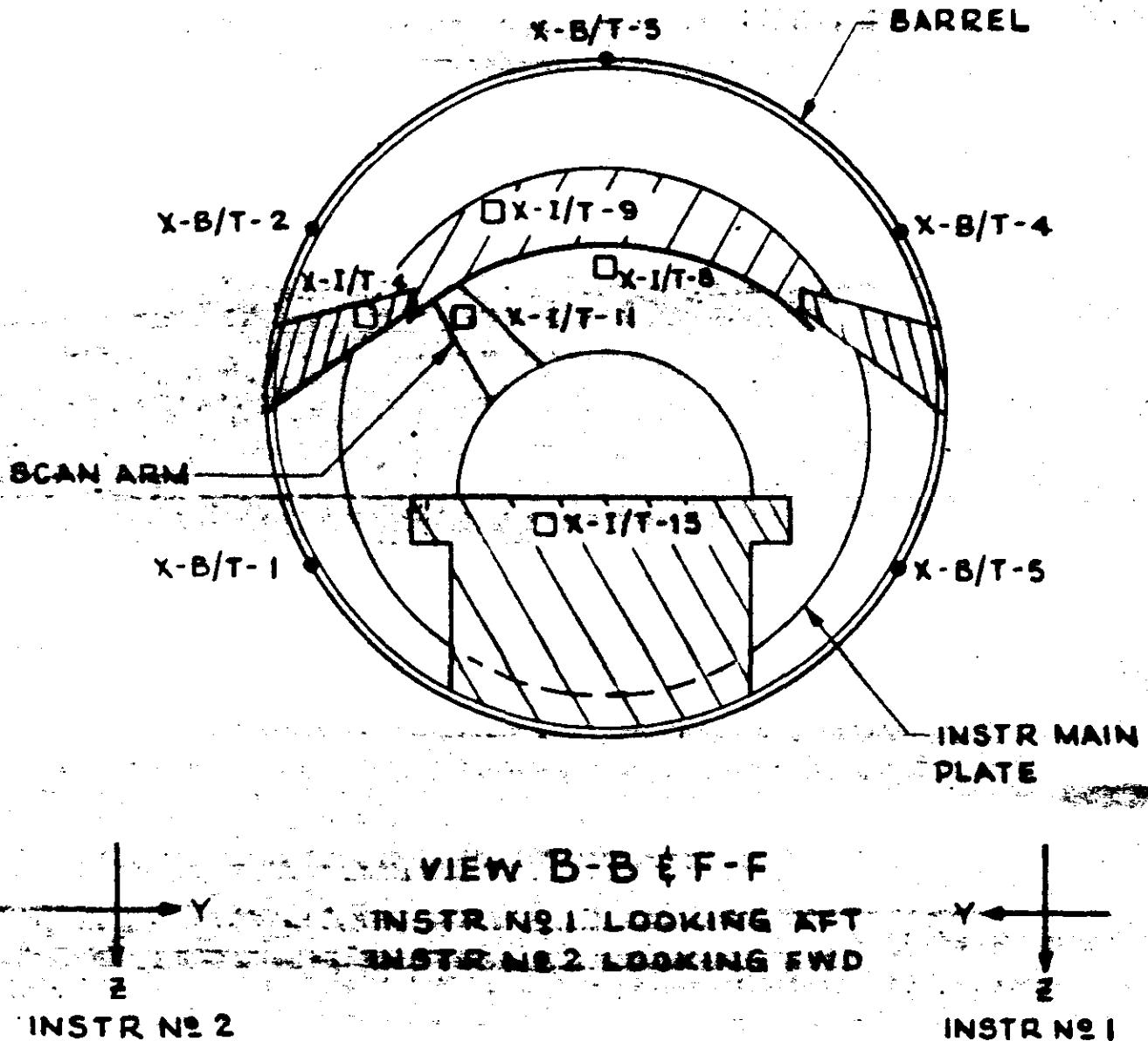
EXPOSURE 21

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NO 1 & NO 2 INSTR TEMP SENSORS (FRONT FACE)
NO 1 & NO 2 BARREL TEMP SENSORS (SKIN)



KEY:

SEE KEY, PAGE 4 OF 9

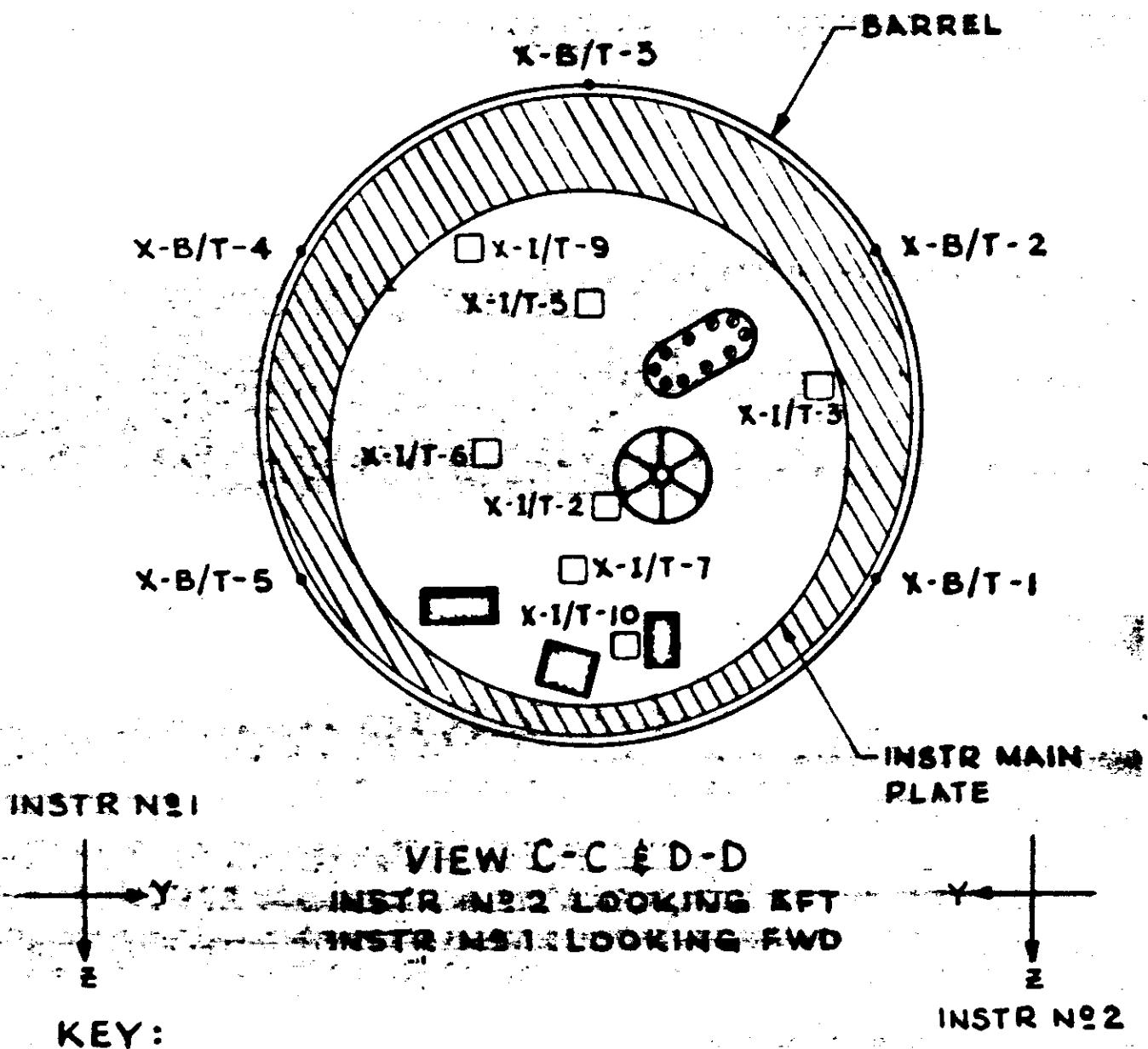
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ENCLOSURE 22

SHT 3 OF 9

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N° 1 & N° 2 INSTR TEMP SENSORS (BACKFACE)
N° 1 & N° 2 BARREL TEMP SENSORS (SKIN)



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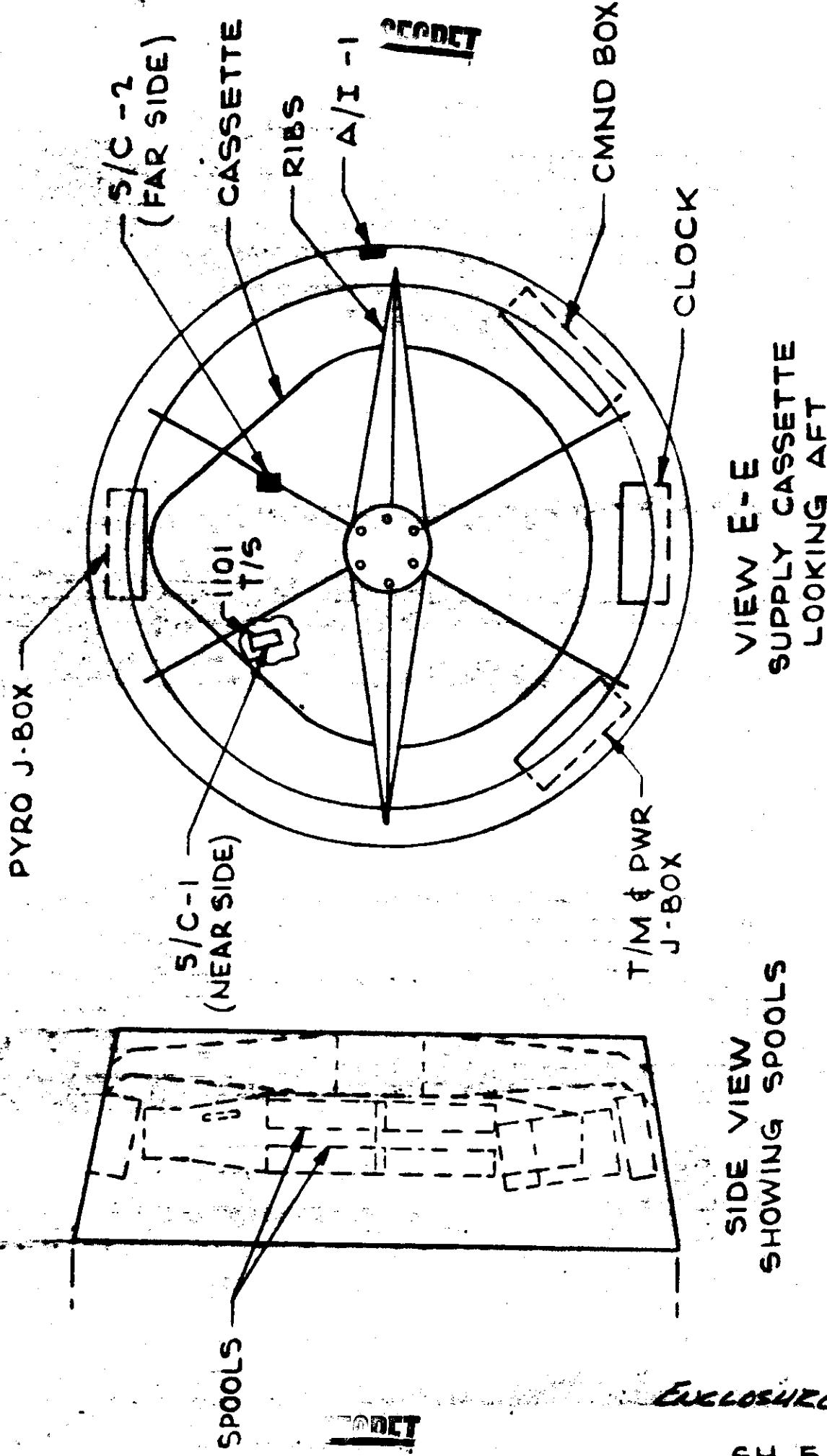
- X DENOTES N°1 OR N°2 INSTR OR BARREL
e.g. X-I/T-8 IS N°1 INSTR TEMP
X-I/T-6 IS N°1 INSTR TEMP
X-I/T-3 IS N°2 BARREL TEMP
X-B/T-4 IS N°2 BARREL TEMP
- SENSORS
- N° 6
- N° 4

EXCLOSURE 2

SHT 4 OF 9

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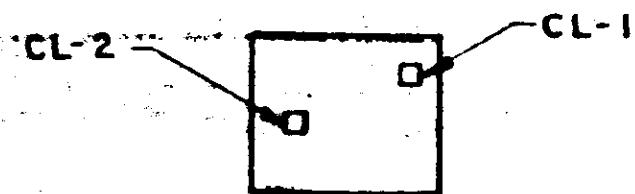
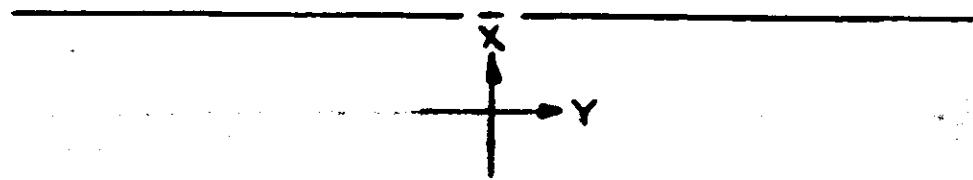
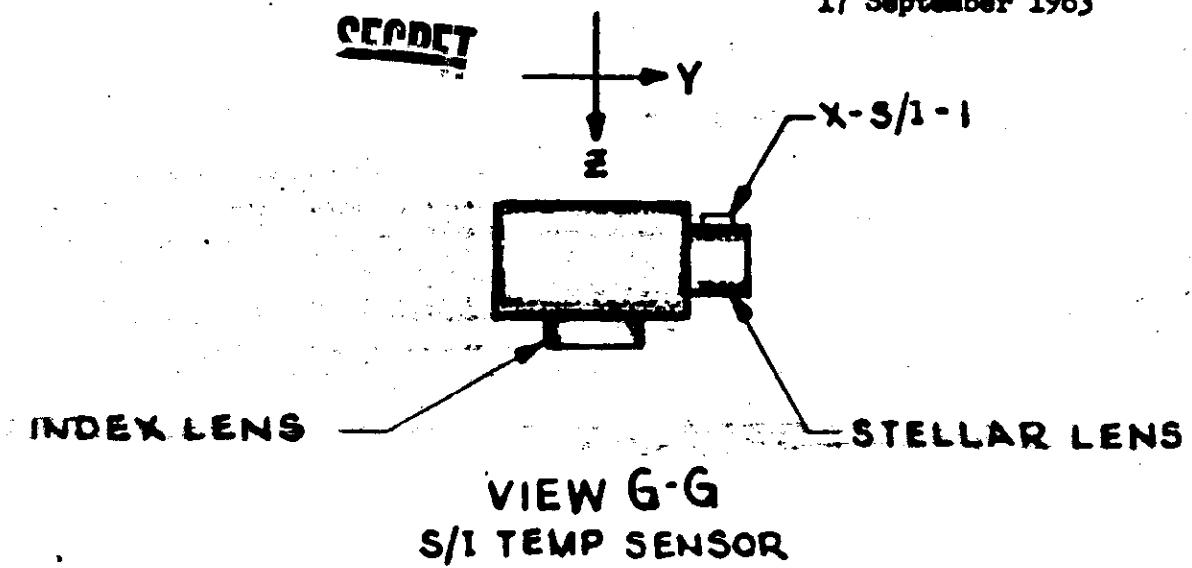


EXPOSURE 24

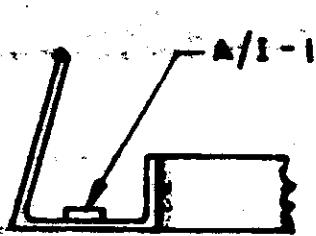
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VIEW H-H
CLOCK TEMP SENSOR



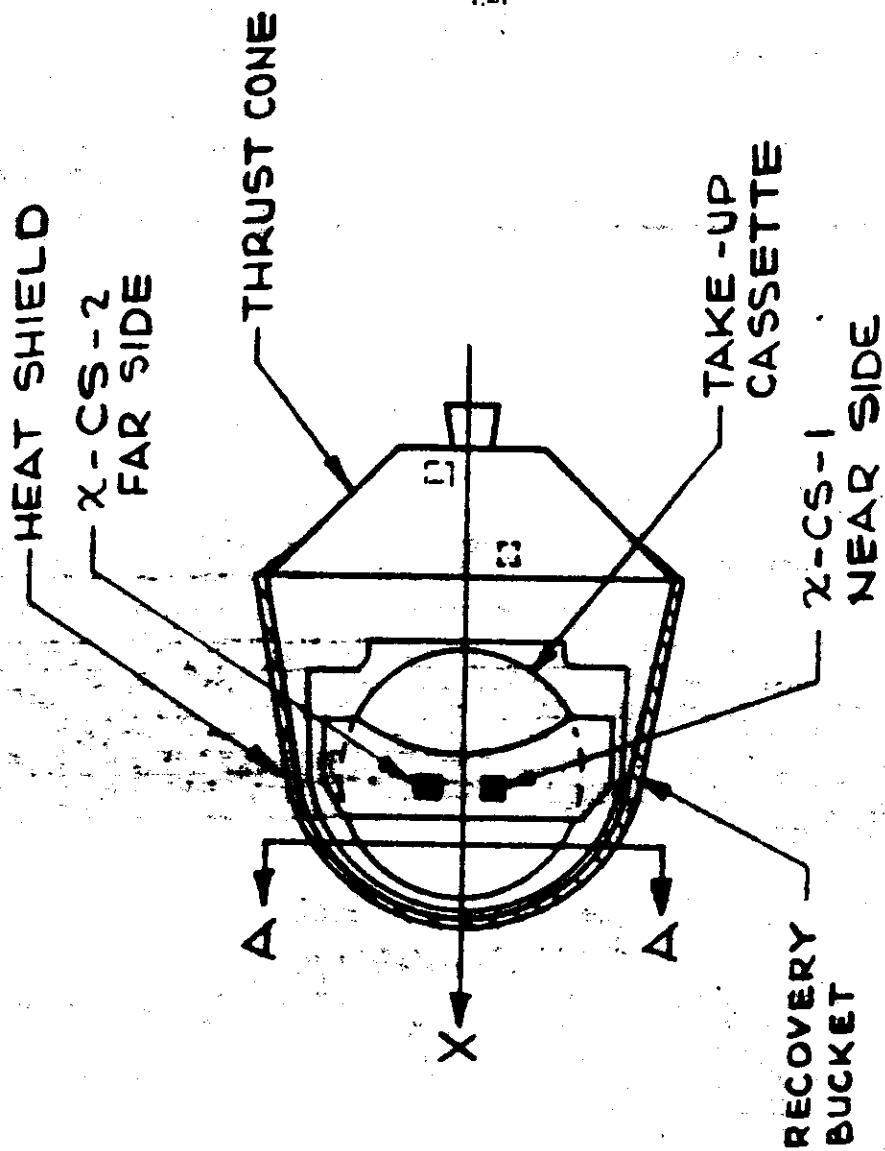
VIEW J-J
INTERFACE TEMP SENSOR
(SENSOR ON -Y AXIS)

ENCLOSURE 25

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TEMP SENSORS



KEY:
 χ DENOTES $N \geq 1$ OR $N \geq 2$ SRV

N2 SRV - THRUST CONE TEMP SENSOR

SECTION A-A

ENCLOSURE 26

LOCKHEED AIRCRAFT CORPORATION

11

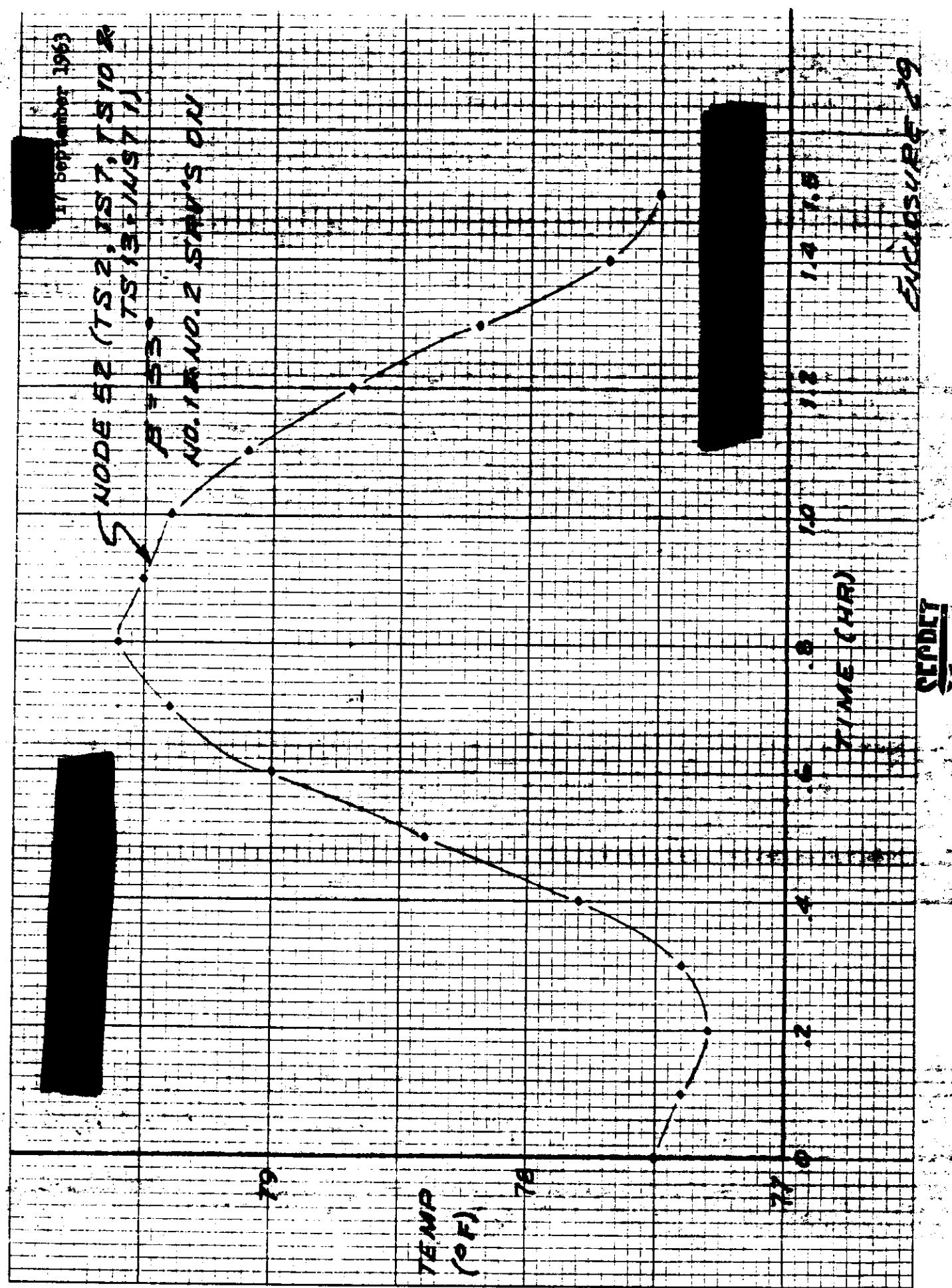
卷之三

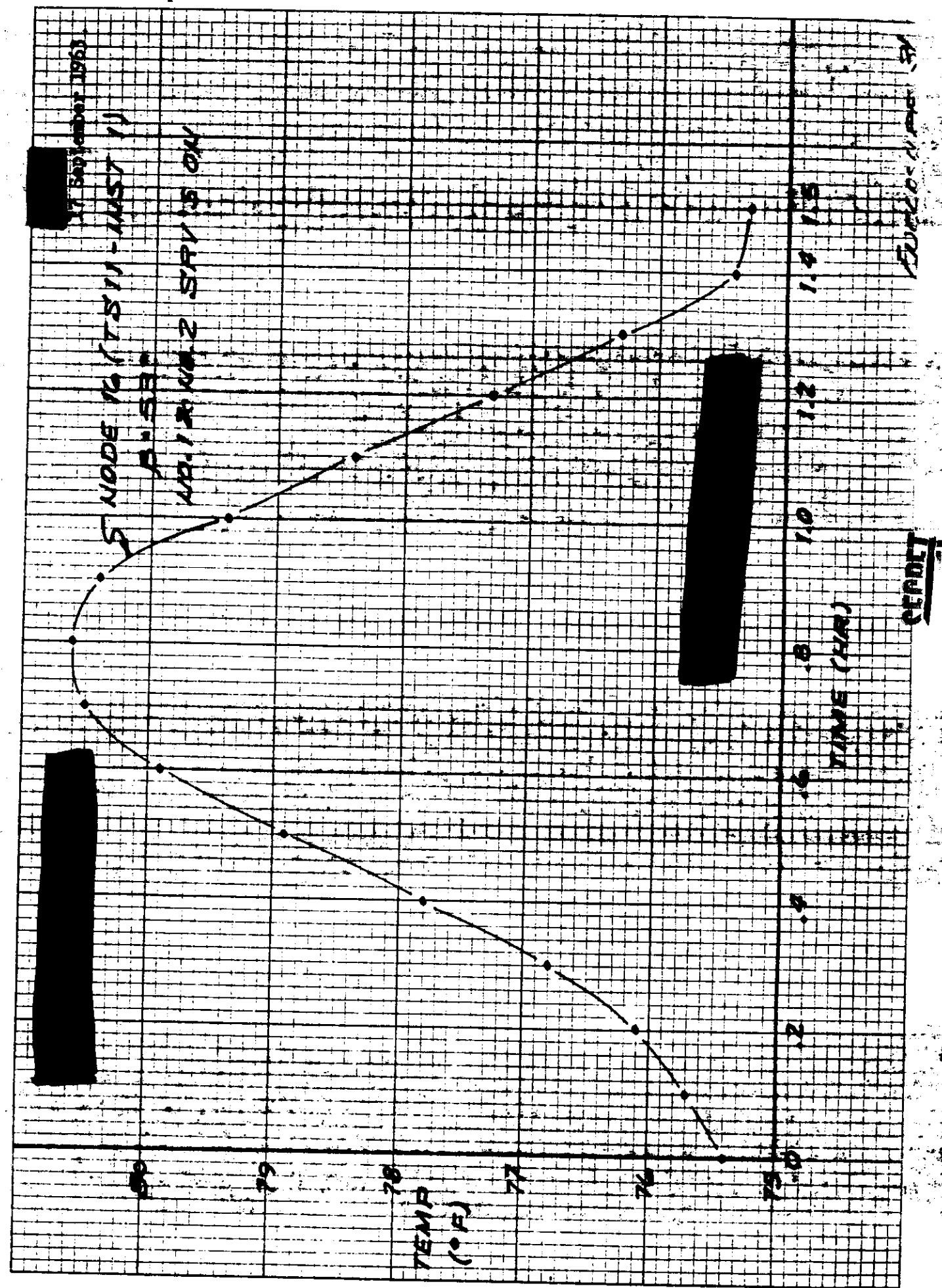
卷之三

12

Temp Sensor (Continued)

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104	105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120	121	122	123	124	125	126	127	128	129	130	131	132	133	134	135	136	137	138	139	140	141	142	143	144	145	146	147	148	149	150	151	152	153	154	155	156	157	158	159	160																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
General Inv. 2	Lunch	16	25	34	43	52	61	70	79	88	97	106	115	124	133	142	151	160	169	178	187	196	205	214	223	232	241	250	259	268	277	286	295	304	313	322	331	340	349	358	367	376	385	394	403	412	421	430	439	448	457	466	475	484	493	502	511	520	529	538	547	556	565	574	583	592	601	610	619	628	637	646	655	664	673	682	691	700	709	718	727	736	745	754	763	772	781	790	799	808	817	826	835	844	853	862	871	880	889	898	907	916	925	934	943	952	961	970	979	988	997	1006	1015	1024	1033	1042	1051	1060	1069	1078	1087	1096	1105	1114	1123	1132	1141	1150	1159	1168	1177	1186	1195	1204	1213	1222	1231	1240	1249	1258	1267	1276	1285	1294	1303	1312	1321	1330	1339	1348	1357	1366	1375	1384	1393	1402	1411	1420	1429	1438	1447	1456	1465	1474	1483	1492	1501	1510	1519	1528	1537	1546	1555	1564	1573	1582	1591	1600	1609	1618	1627	1636	1645	1654	1663	1672	1681	1690	1709	1718	1727	1736	1745	1754	1763	1772	1781	1790	1809	1818	1827	1836	1845	1854	1863	1872	1881	1890	1909	1918	1927	1936	1945	1954	1963	1972	1981	1990	2009	2018	2027	2036	2045	2054	2063	2072	2081	2090	2109	2118	2127	2136	2145	2154	2163	2172	2181	2190	2209	2218	2227	2236	2245	2254	2263	2272	2281	2290	2309	2318	2327	2336	2345	2354	2363	2372	2381	2390	2409	2418	2427	2436	2445	2454	2463	2472	2481	2490	2509	2518	2527	2536	2545	2554	2563	2572	2581	2590	2609	2618	2627	2636	2645	2654	2663	2672	2681	2690	2709	2718	2727	2736	2745	2754	2763	2772	2781	2790	2809	2818	2827	2836	2845	2854	2863	2872	2881	2890	2909	2918	2927	2936	2945	2954	2963	2972	2981	2990	3009	3018	3027	3036	3045	3054	3063	3072	3081	3090	3109	3118	3127	3136	3145	3154	3163	3172	3181	3190	3209	3218	3227	3236	3245	3254	3263	3272	3281	3290	3309	3318	3327	3336	3345	3354	3363	3372	3381	3390	3409	3418	3427	3436	3445	3454	3463	3472	3481	3490	3509	3518	3527	3536	3545	3554	3563	3572	3581	3590	3609	3618	3627	3636	3645	3654	3663	3672	3681	3690	3709	3718	3727	3736	3745	3754	3763	3772	3781	3790	3809	3818	3827	3836	3845	3854	3863	3872	3881	3890	3909	3918	3927	3936	3945	3954	3963	3972	3981	3990	4009	4018	4027	4036	4045	4054	4063	4072	4081	4090	4109	4118	4127	4136	4145	4154	4163	4172	4181	4190	4209	4218	4227	4236	4245	4254	4263	4272	4281	4290	4309	4318	4327	4336	4345	4354	4363	4372	4381	4390	4409	4418	4427	4436	4445	4454	4463	4472	4481	4490	4509	4518	4527	4536	4545	4554	4563	4572	4581	4590	4609	4618	4627	4636	4645	4654	4663	4672	4681	4690	4709	4718	4727	4736	4745	4754	4763	4772	4781	4790	4809	4818	4827	4836	4845	4854	4863	4872	4881	4890	4909	4918	4927	4936	4945	4954	4963	4972	4981	4990	5009	5018	5027	5036	5045	5054	5063	5072	5081	5090	5109	5118	5127	5136	5145	5154	5163	5172	5181	5190	5209	5218	5227	5236	5245	5254	5263	5272	5281	5290	5309	5318	5327	5336	5345	5354	5363	5372	5381	5390	5409	5418	5427	5436	5445	5454	5463	5472	5481	5490	5509	5518	5527	5536	5545	5554	5563	5572	5581	5590	5609	5618	5627	5636	5645	5654	5663	5672	5681	5690	5709	5718	5727	5736	5745	5754	5763	5772	5781	5790	5809	5818	5827	5836	5845	5854	5863	5872	5881	5890	5909	5918	5927	5936	5945	5954	5963	5972	5981	5990	6009	6018	6027	6036	6045	6054	6063	6072	6081	6090	6109	6118	6127	6136	6145	6154	6163	6172	6181	6190	6209	6218	6227	6236	6245	6254	6263	6272	6281	6290	6309	6318	6327	6336	6345	6354	6363	6372	6381	6390	6409	6418	6427	6436	6445	6454	6463	6472	6481	6490	6509	6518	6527	6536	6545	6554	6563	6572	6581	6590	6609	6618	6627	6636	6645	6654	6663	6672	6681	6690	6709	6718	6727	6736	6745	6754	6763	6772	6781	6790	6809	6818	6827	6836	6845	6854	6863	6872	6881	6890	6909	6918	6927	6936	6945	6954	6963	6972	6981	6990	7009	7018	7027	7036	7045	7054	7063	7072	7081	7090	7109	7118	7127	7136	7145	7154	7163	7172	7181	7190	7209	7218	7227	7236	7245	7254	7263	7272	7281	7290	7309	7318	7327	7336	7345	7354	7363	7372	7381	7390	7409	7418	7427	7436	7445	7454	7463	7472	7481	7490	7509	7518	7527	7536	7545	7554	7563	7572	7581	7590	7609	7618	7627	7636	7645	7654	7663	7672	7681	7690	7709	7718	7727	7736	7745	7754	7763	7772	7781	7790	7809	7818	7827	7836	7845	7854	7863	7872	7881	7890	7909	7918	7927	7936	7945	7954	7963	7972	7981	7990	8009	8018	8027	8036	8045	8054	8063	8072	8081	8090	8109	8118	8127	8136	8145	8154	8163	8172	8181	8190	8209	8218	8227	8236	8245	8254	8263	8272	8281	8290	8309	8318	8327	8336	8345	8354	8363	8372	8381	8390	8409	8418	8427	8436	8445	8454	8463	8472	8481	8490	8509	8518	8527	8536	8545	8554	8563	8572	8581	8590	8609	8618	8627	8636	8645	8654	8663	8672	8681	8690	8709	8718	8727	8736	8745	8754	8763	8772	8781	8790	8809	8818	8827	8836	8845	8854	8863	8872	8881	8890	8909	8918	8927	8936	8945	8954	8963	8972	8981	8990	9009	9018	9027	9036	9045	9054	9063	9072	9081	9090	9109	9118	9127	9136	9145	9154	9163	9172	9181	9190	9209	9218	9227	9236	9245	9254	9263	9272	9281	9290	9309	9318	9327	9336	9345	9354	9363	9372	9381	9390	9409	9418	9427	9436	9445	9454	9463	9472	9481	9490	9509	9518	9527	9536	9545	9554	9563	9572	9581	9590	9609	9618	9627	9636	9645	9654	9663	9672	9681

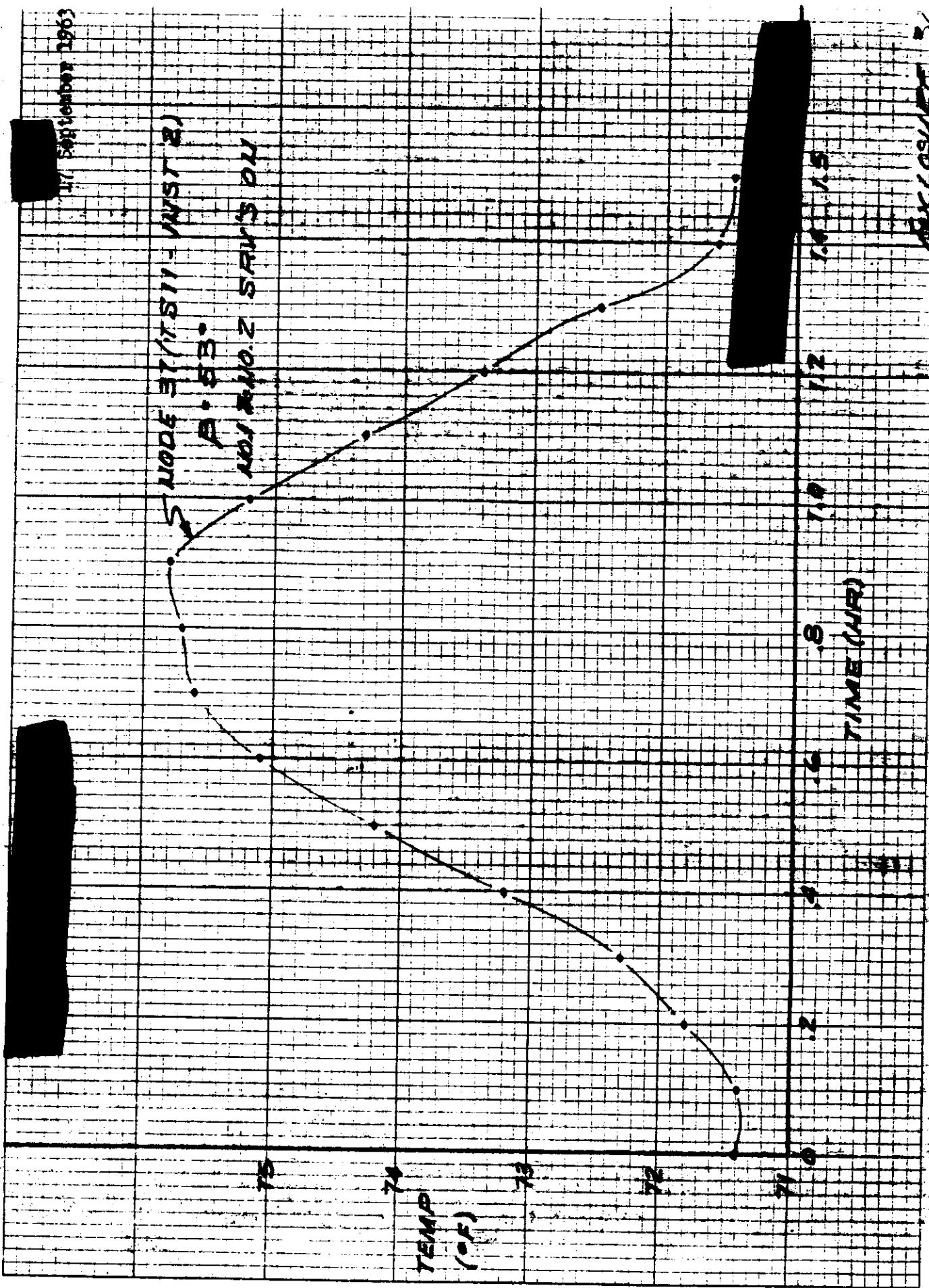




10 X PHOTO THE INCH 359-5
KELFREL & CO., MANHATTAN

卷之三

Digitized by srujanika@gmail.com

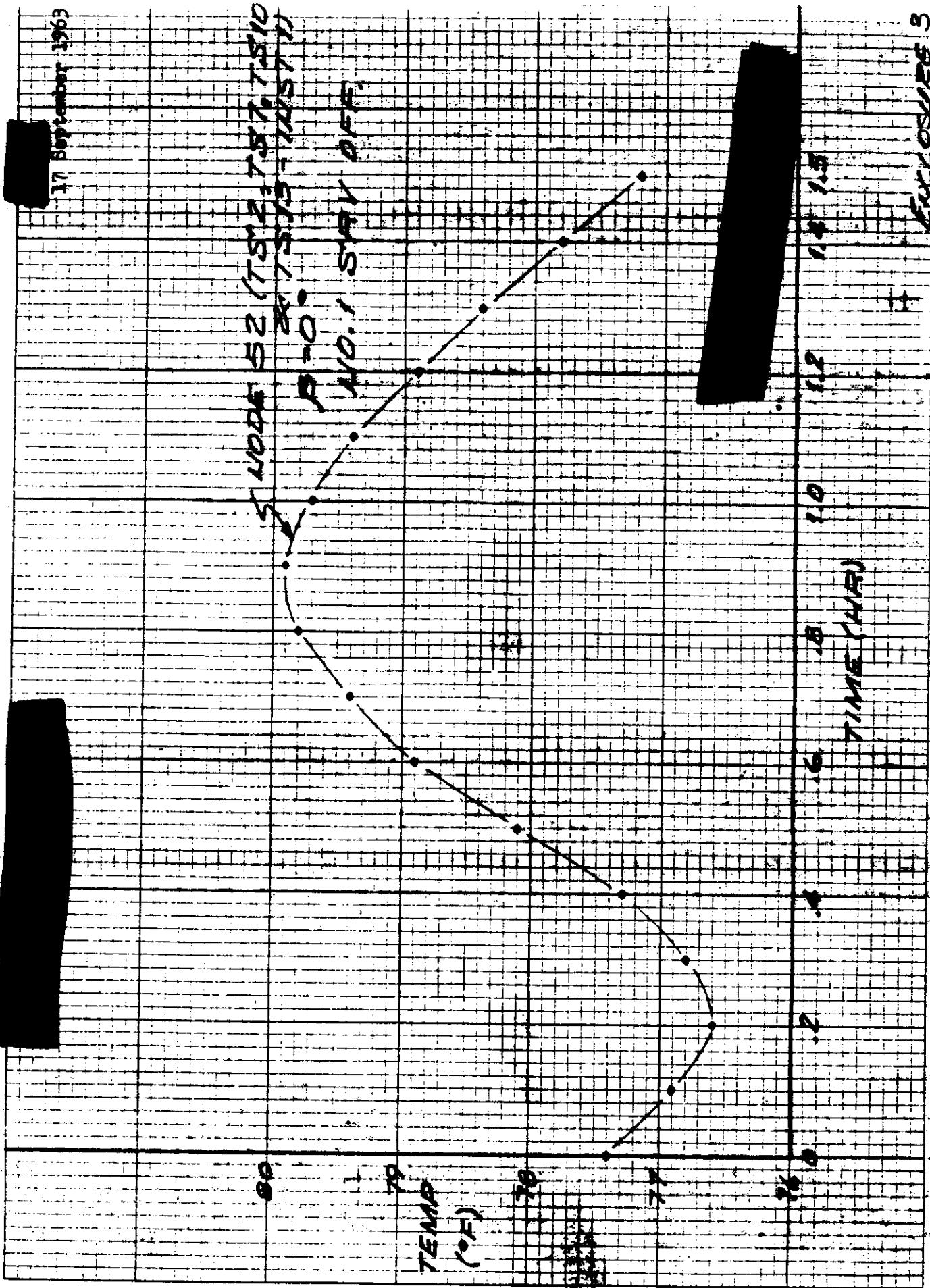


K-2 10 X 10 TO THE INCH 359-5
KELFREL & ESSER CO. MARCH 10, 1914.

359-5
OX 10 TO THE INCH
KELFREL & ESSER CO
W.H.U.A.

卷之三

17 Better Budget



K-E 10X10 TO THE INCH
KEUFFEL & ESSER CO., NEW YORK

CELESTE

17 September 1963

NODE 43 (TS 2, TS 3, TS 4, TS 5)

P-0-15KV OFF

25

24

TEMP
(°F)

22

20

10

12

14

16

18

20

22

24

26

28

30

32

34

36

38

40

42

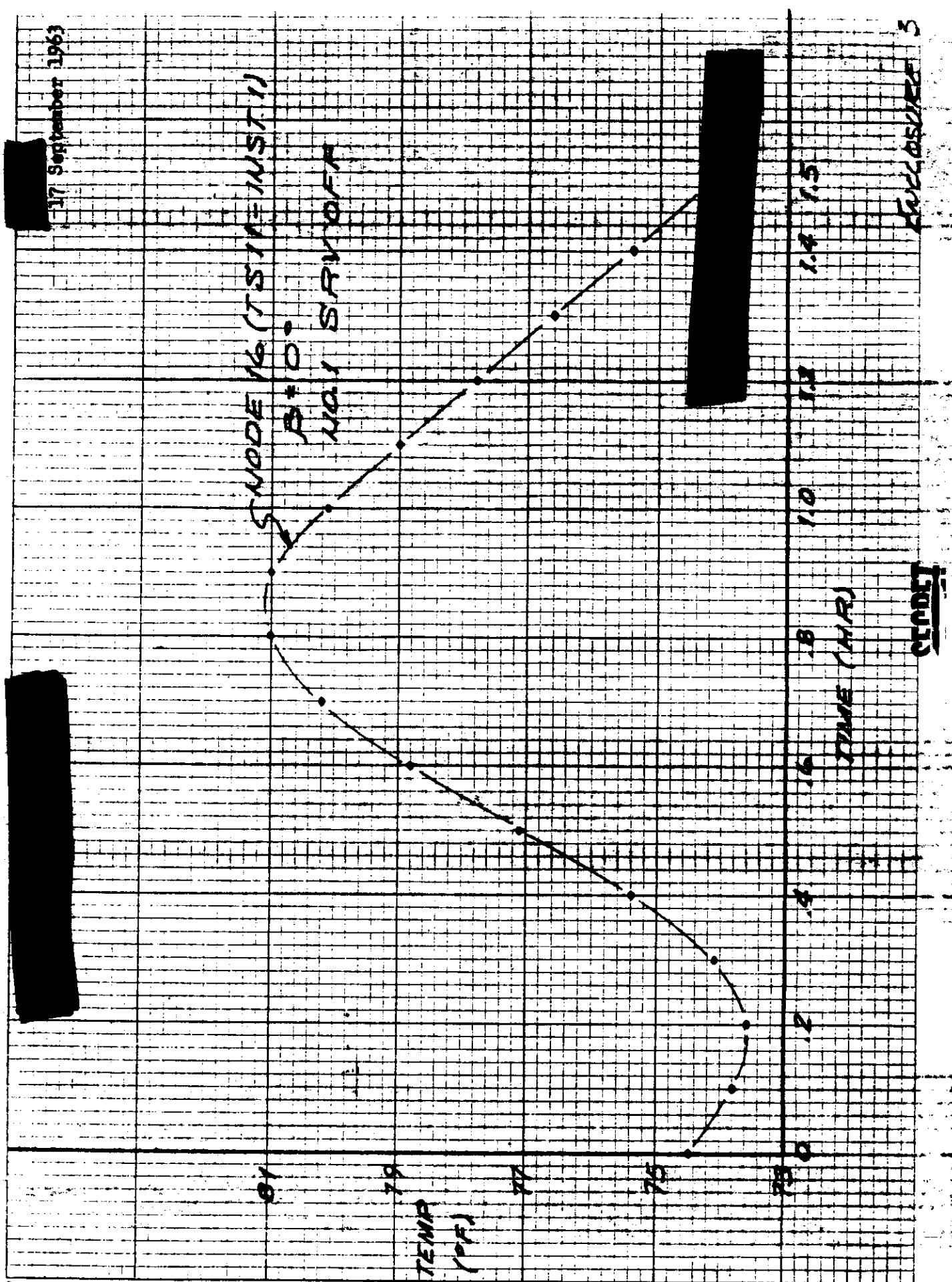
44

46

TIME (HR)

closed

LITERATURE



September 1963

GRADE 31 (1311-1457 E)

B = 0°

N 0° 58' 40" E

74
76
78
80

74
76
78
80

74
76
78
80

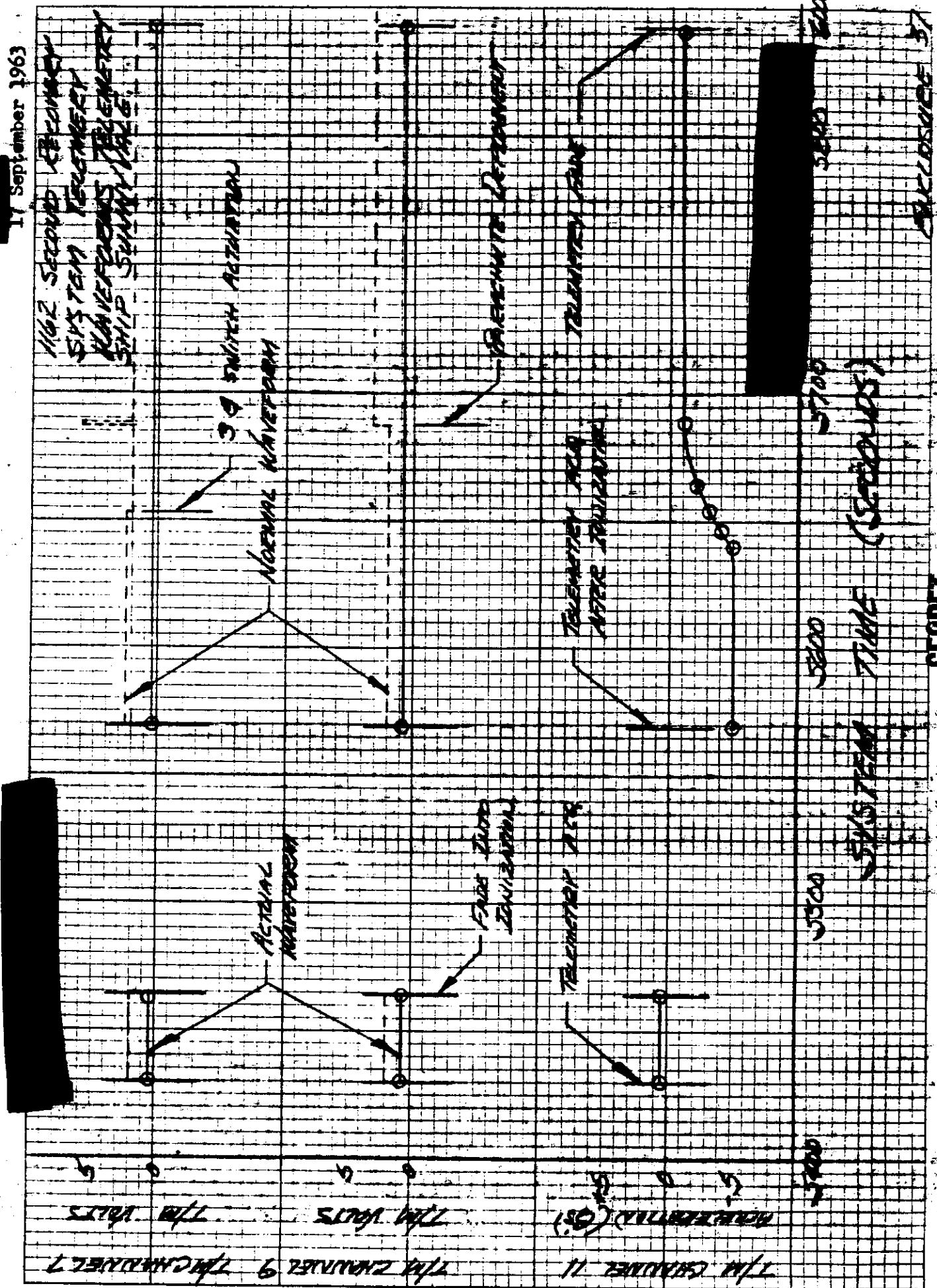
10 .8
10 .8
10 .8
10 .8
10 .8
10 .8
10 .8
10 .8
10 .8
10 .8

TIME (HR.)

STUDY

K-2 10 X 10 TO THE INC-H KELFEL & EBBERT CO. PROFING, S.A. 359-5

September 1963



17 September 1963

K&E 10 X 10 THE INCH 3595
KUFFEL & KYSER CO. WILMINGTON

1122 - 115 CHASE THERMOMETER

TIME IN OZBIR

100

700

400

200

100

TEMPERATURE - DEGREE F.

PEAK 100

STERED OBSERVATION

SYNTHETIC PAPER 200

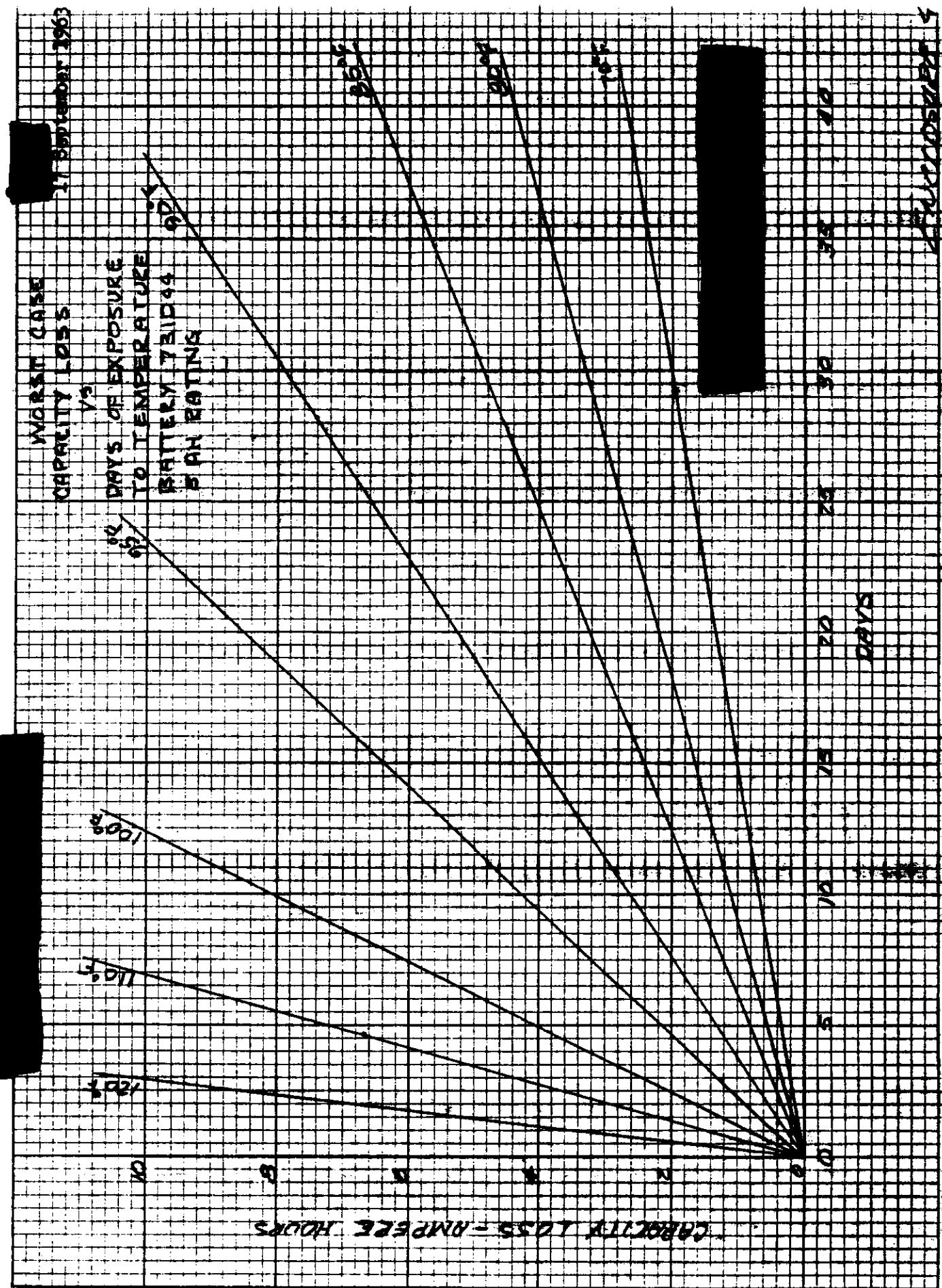
SHADED AREA REPRESENTS ADJUSTED
TEMPERATURE/ACTUAL TEMPERATURE
AND ITS SOURCE OF UNCERTAINTY

UNNO-OBSERVATION

100 120 140 150 160 170 180 190 200 210 220 230 240 250 260 270 280 290 300 310 320 330 340

CERTIFIED

K-² 10 X 10 TO THE INCH 359-5
KELVIN FRIEDRICH & SONS CO. WADDELL & CO.



K-2 10 X 10 TO THE INCH 359-5
KODAK SAFETY FILM & SCREEN CO. MOUNTING 94

卷之三

September 1969

SCHOLARSHIP

PERCENTAGE OF COMPETITIVE POSITION AT WHICH MARKET SHARE IS MAXIMIZED

BEST BETTER

DEPARTMENT OF MARKETING

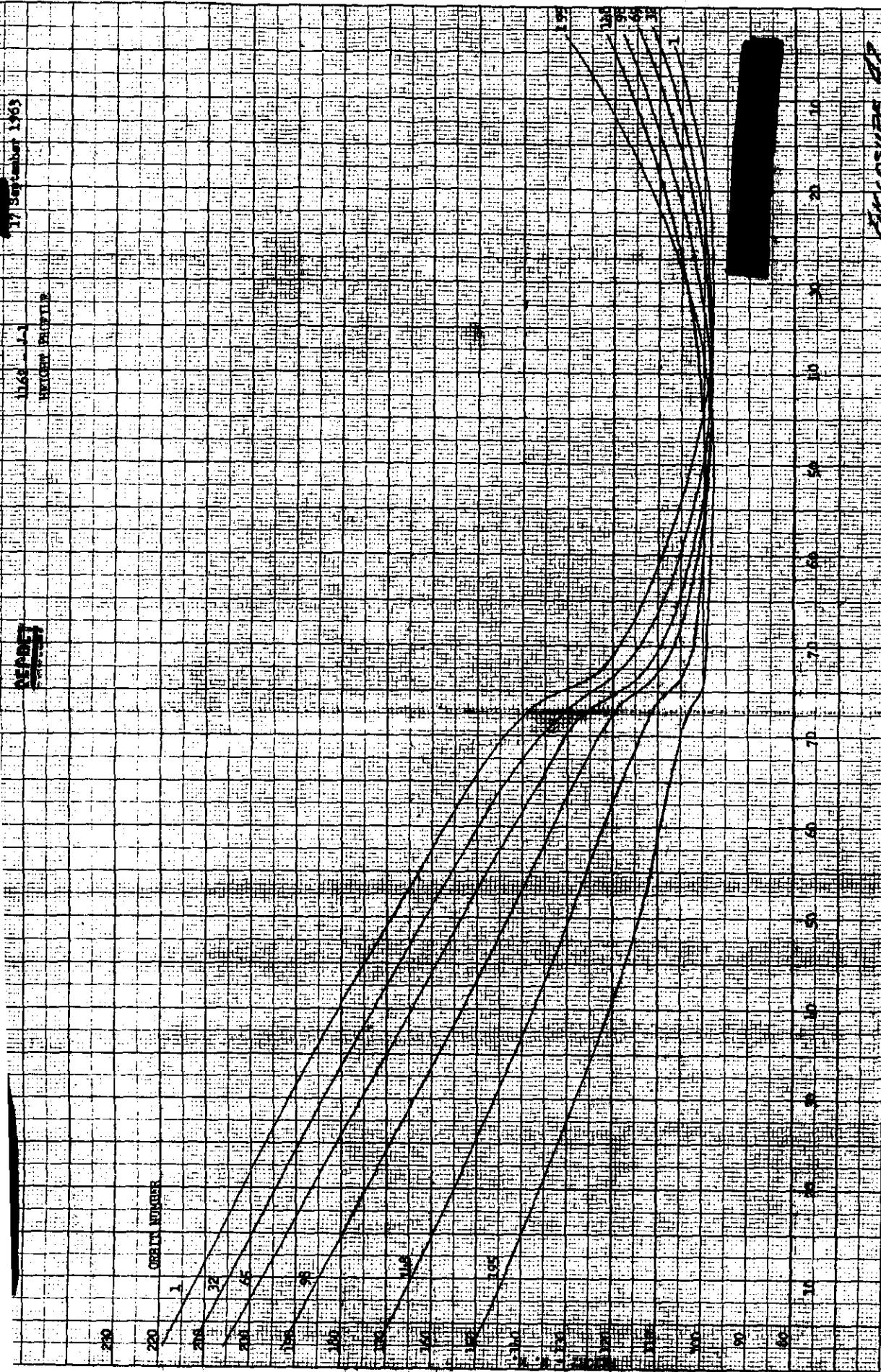
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163

17 September 1963

NETTLETON



17 September 1963

ERRORED

J-1 / 11 (o)

PERIOD DECAY

ACTUAL vs. PREDICTED

